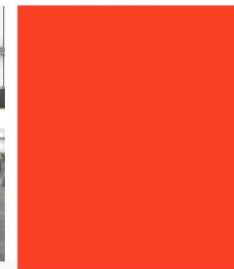


Sr. No	15
Issue Date	20.08.21
Rev Date	29.11.23
Rev No	2

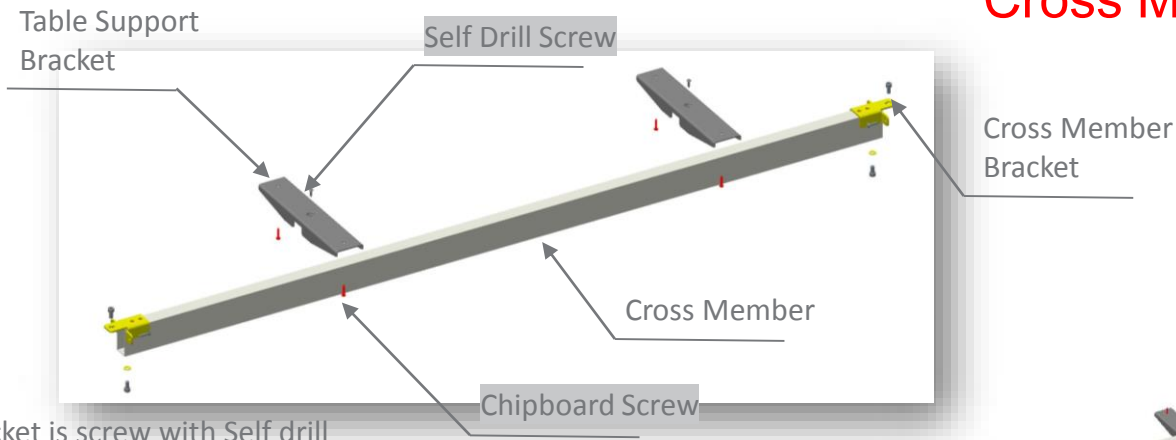
## Assembly/Disassembly Instruction

**Avail Bench**



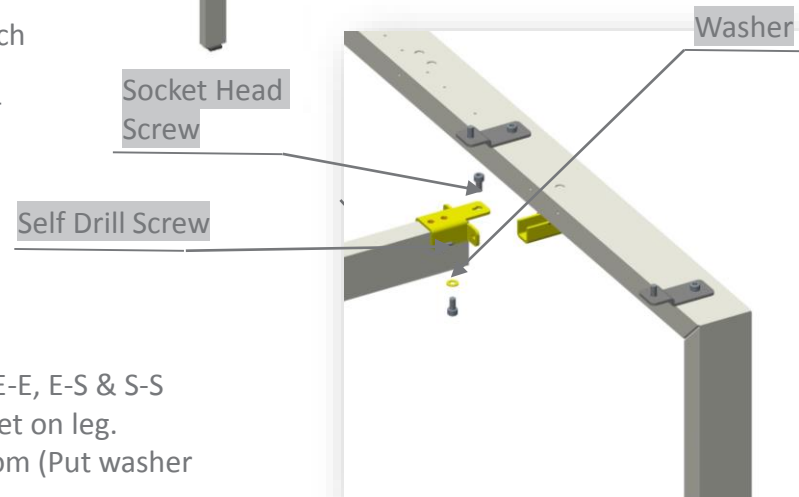
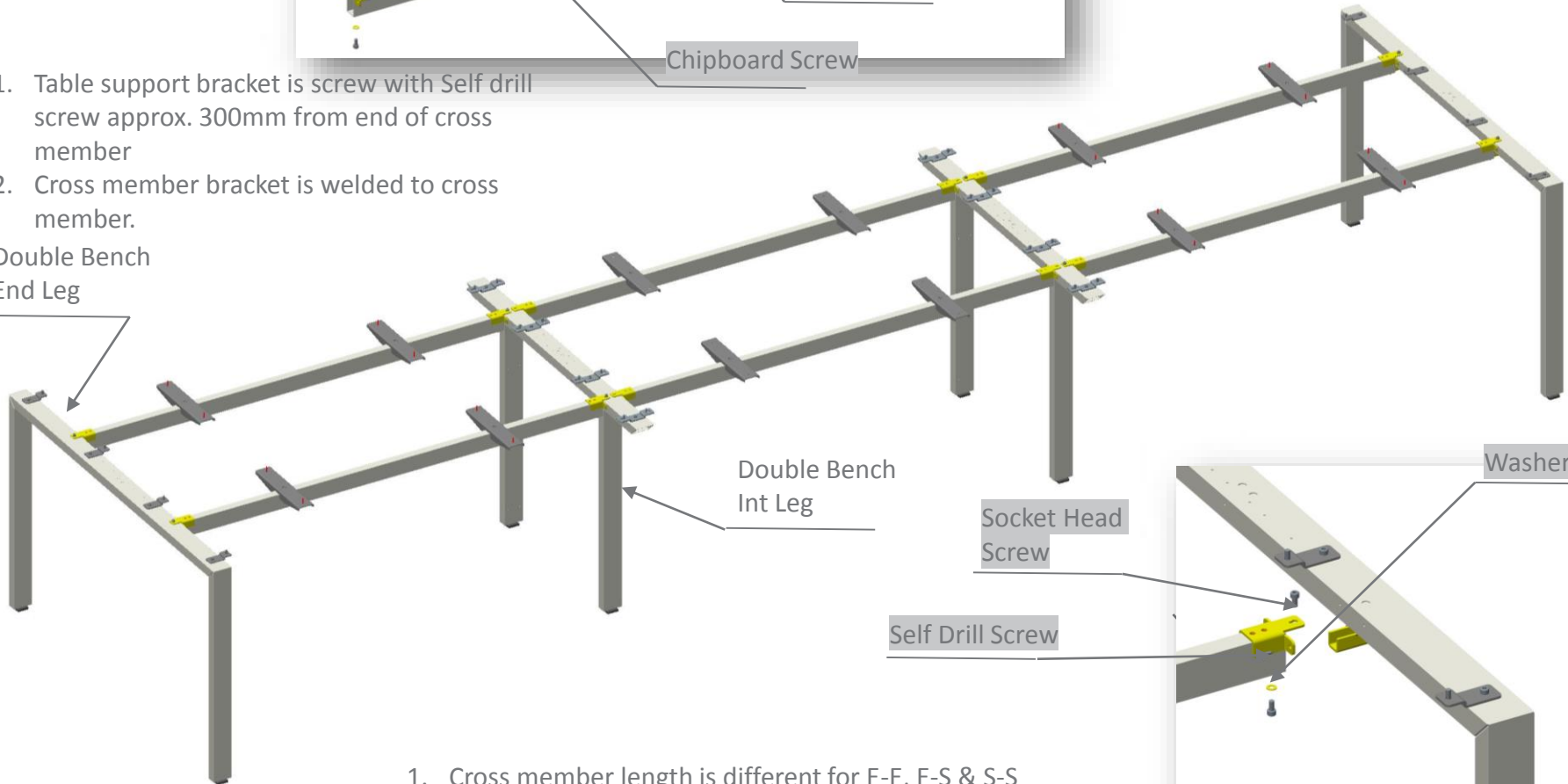


# Cross Member Assembly



1. Table support bracket is screw with Self drill screw approx. 300mm from end of cross member
2. Cross member bracket is welded to cross member.

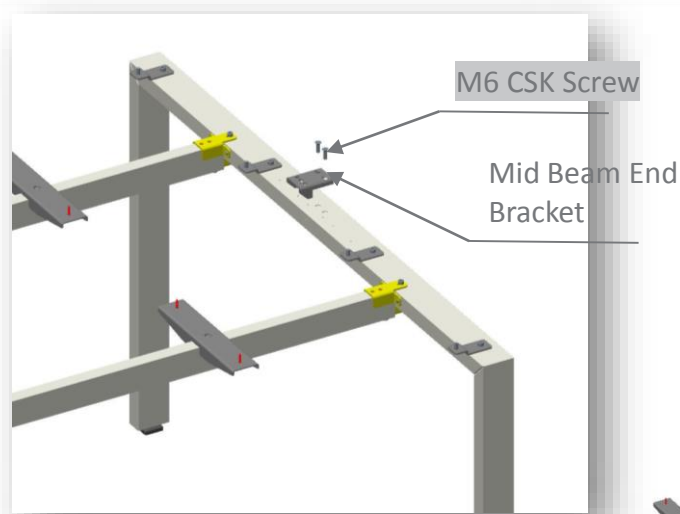
Double Bench  
End Leg



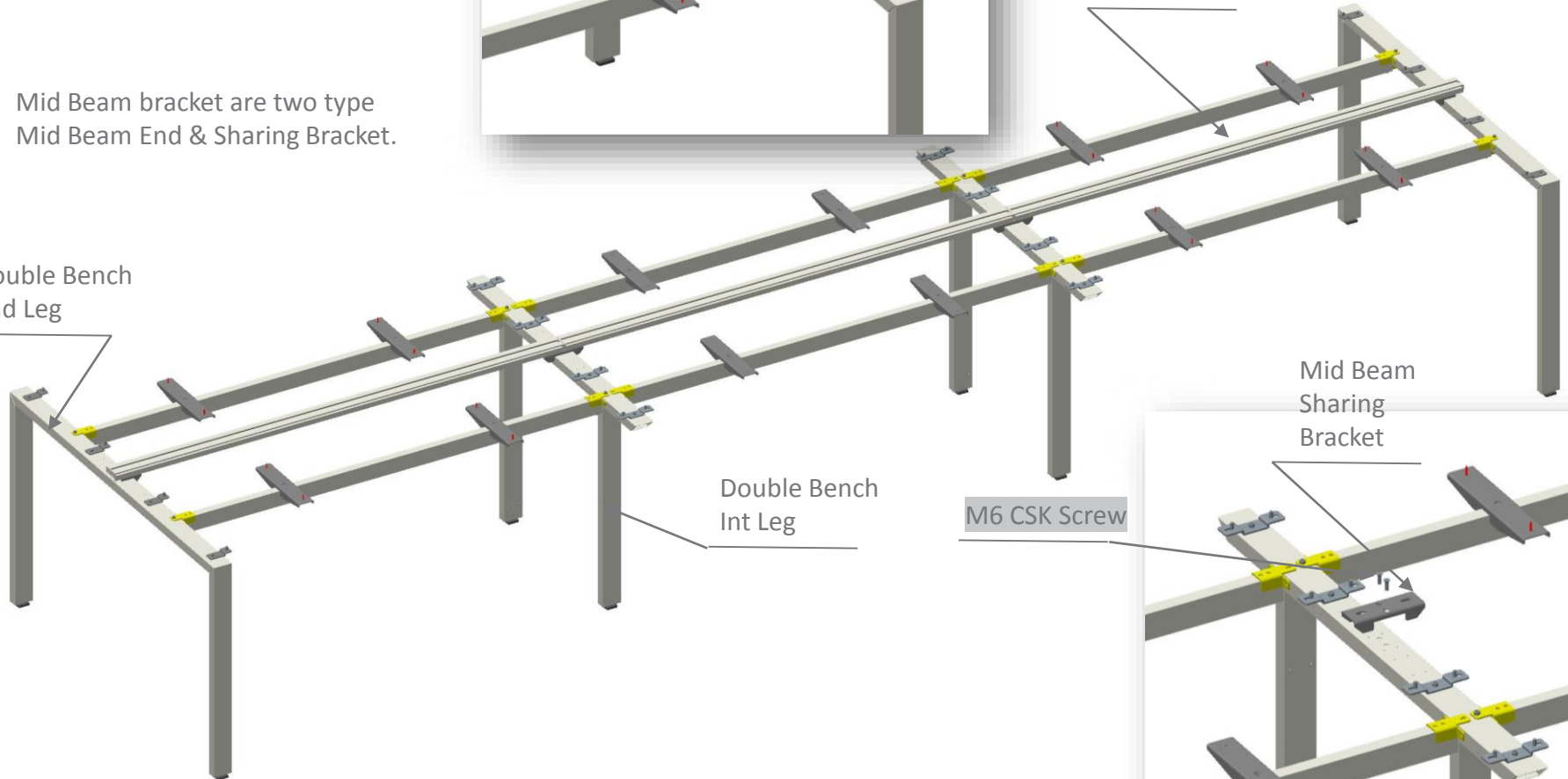
1. Cross member length is different for E-E, E-S & S-S
2. Cross member insert in welded bracket on leg.
3. Screw cross member at top and bottom (Put washer while screwing bottom screw)

1. Mid Beam bracket are two type
2. Mid Beam End & Sharing Bracket.

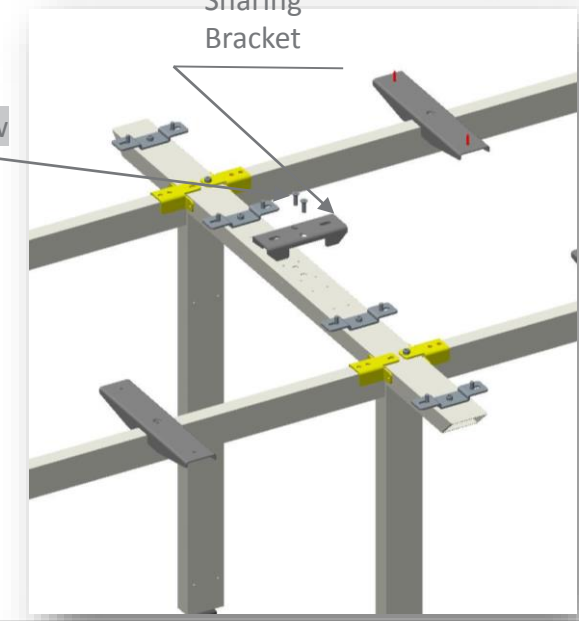
Double Bench  
End Leg



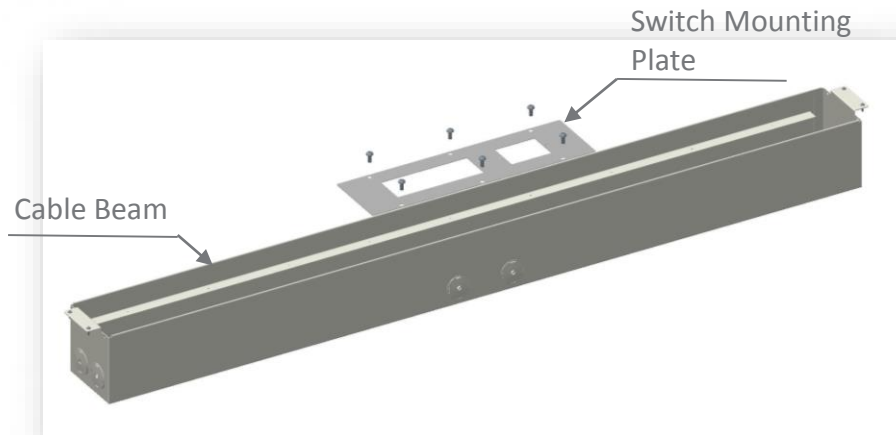
Mid Beam



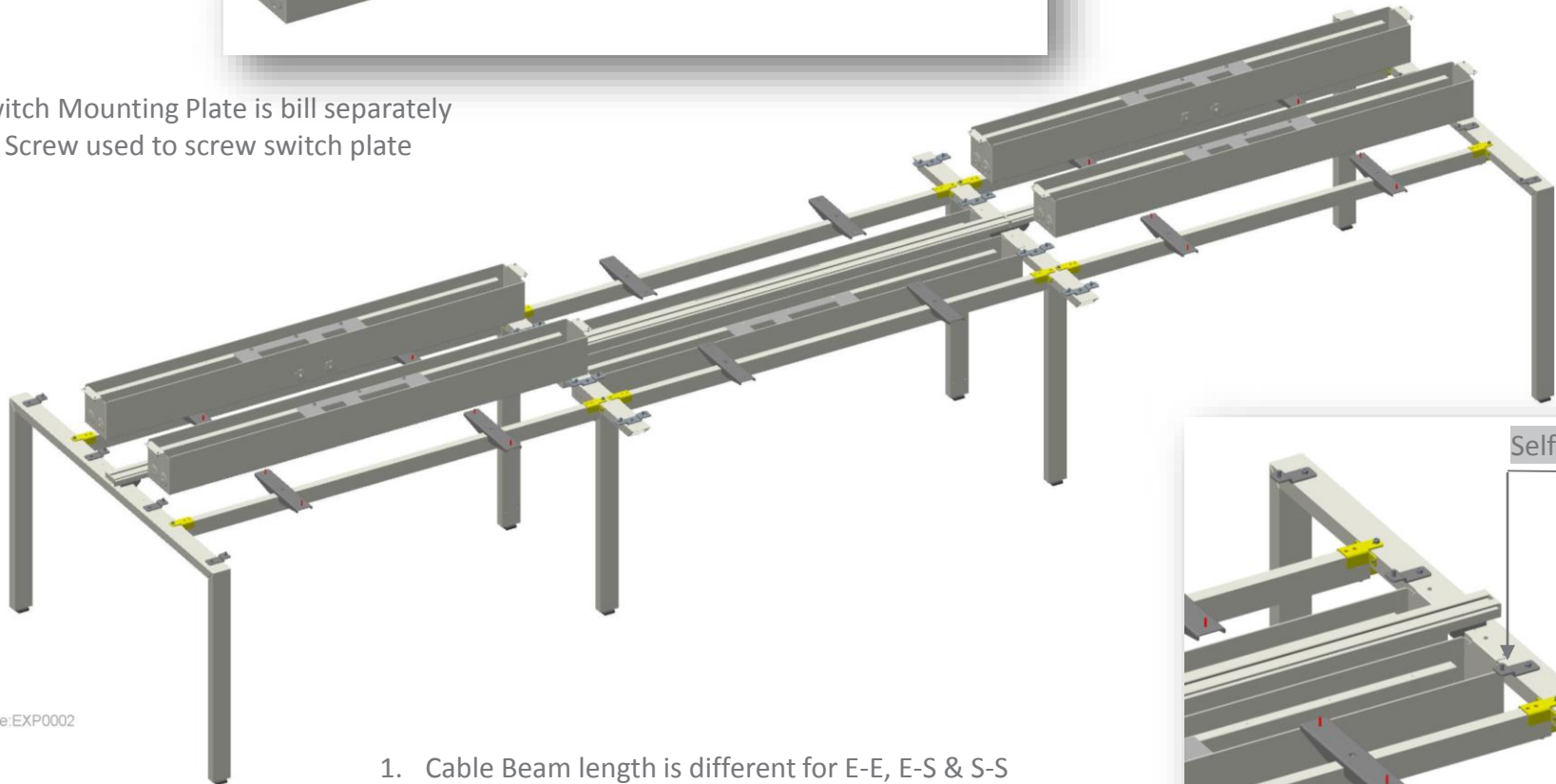
Mid Beam  
Sharing  
Bracket



1. Mid Beam End Bracket is Mounted on End Leg
2. Mid Beam Sharing Bracket is Mounted on Sharing Leg
3. Used M6 Pan Head CSK screw
4. Then Mid Beam Screw on Mid Beam Brackets



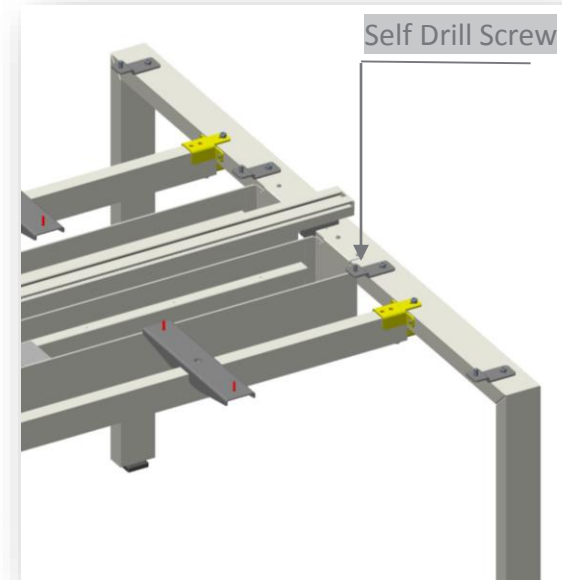
1. Switch Mounting Plate is bill separately
2. ST Screw used to screw switch plate



de

State: EXP0002

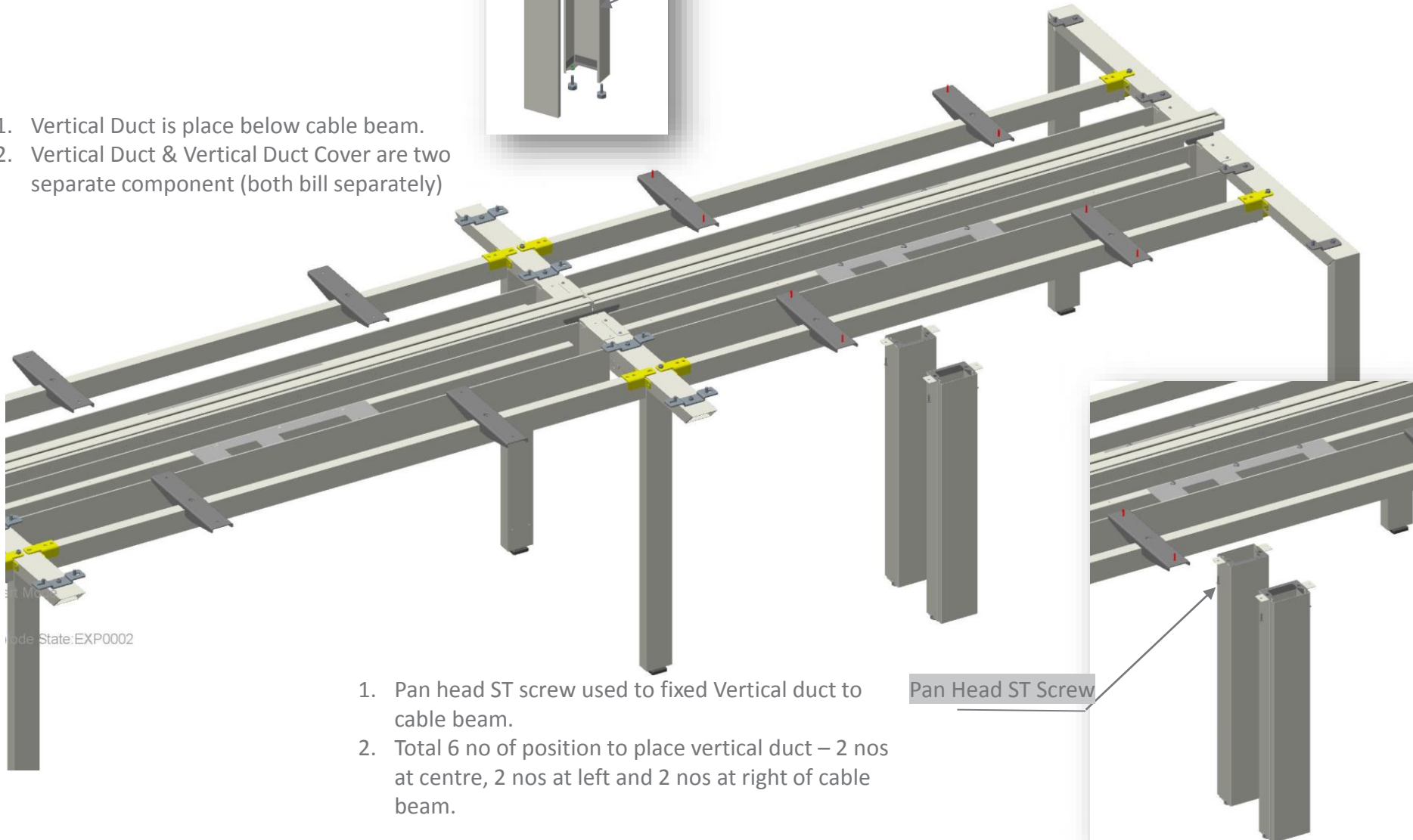
1. Cable Beam length is different for E-E, E-S & S-S
2. Cable Beam is place on leg.
3. Screw Cable beam at top and side to Leg with Self Drill Screw
4. Per w/s independent cable beam required



Vertical Duct  
Cover

Vertical Duct

1. Vertical Duct is place below cable beam.
2. Vertical Duct & Vertical Duct Cover are two separate component (both bill separately)



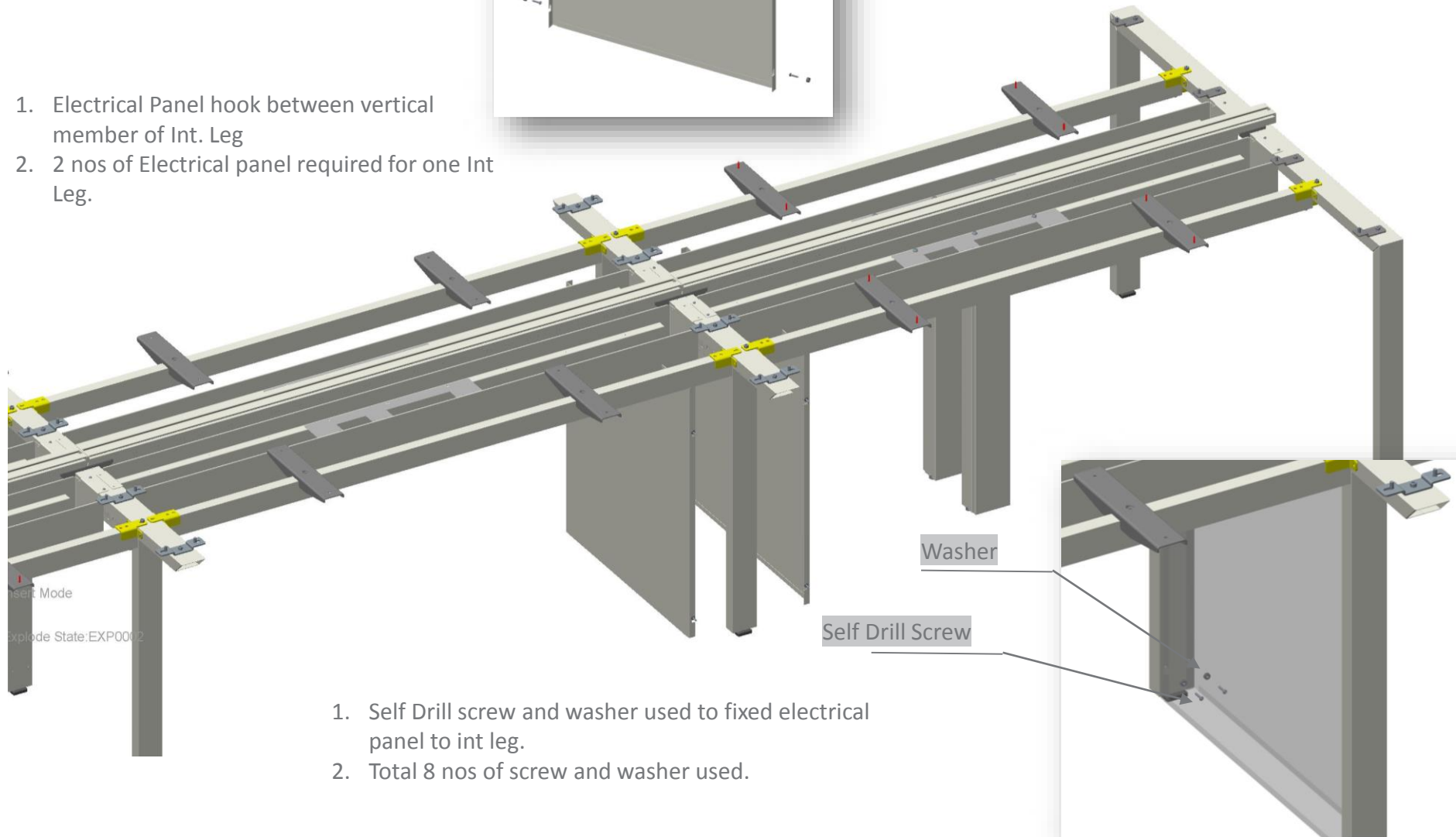
1. Pan head ST screw used to fixed Vertical duct to cable beam.
2. Total 6 no of position to place vertical duct – 2 nos at centre, 2 nos at left and 2 nos at right of cable beam.

Pan Head ST Screw



Electrical  
Panel

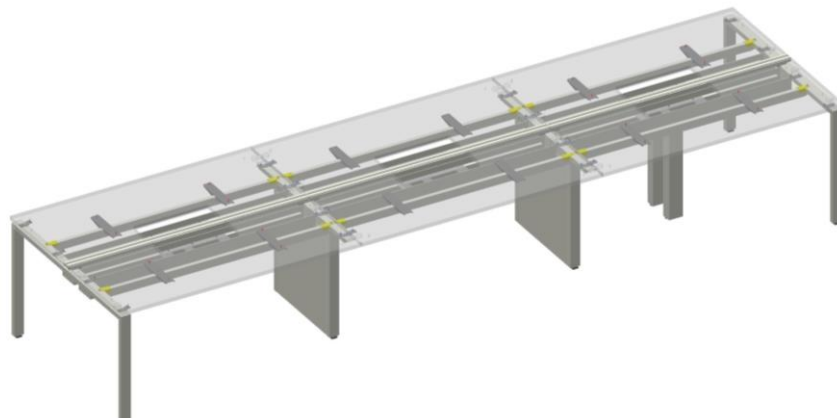
1. Electrical Panel hook between vertical member of Int. Leg
2. 2 nos of Electrical panel required for one Int Leg.



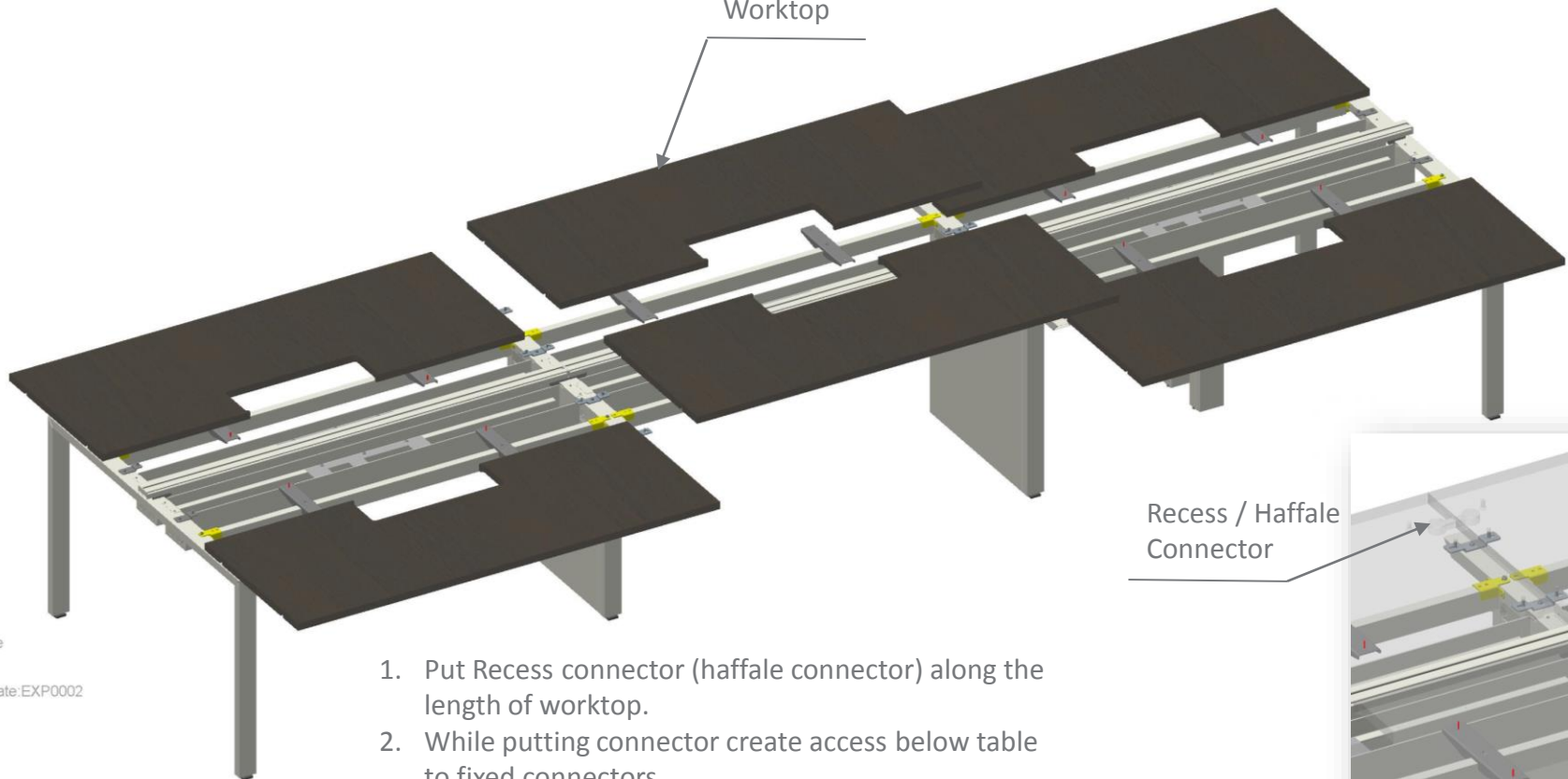
Washer

Self Drill Screw

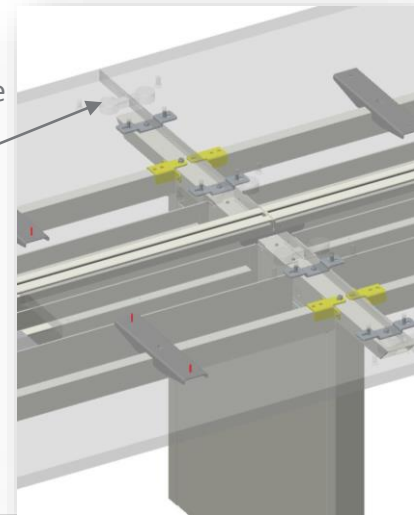
1. Self Drill screw and washer used to fixed electrical panel to int leg.
2. Total 8 nos of screw and washer used.



Worktop



Recess / Haffale Connector



1. Put Recess connector (haffale connector) along the length of worktop.
2. While putting connector create access below table to fixed connectors
3. After fixing connector align worktop as per required position and screw





1. Top Rail is used to hang Acc.
2. Separate acc. Rail is not available.
3. Glass screen is not available
4. Panels are 25mm solid
5. Full frame can be connect to each other
6. Frame will be Mid Beam mounted

## Finish:-

Fabric / Magnetic pinup  
Soft Pinup

## Frame Heights :-

1. 305mm
2. 455mm (not for full Glass)

## W/s Heights :-

1. 1050mm
2. 1200mm

## Frame Types :-

1. Full Frame :- Entire length of worktop
2. Short Frame :- 150mm less than worktop

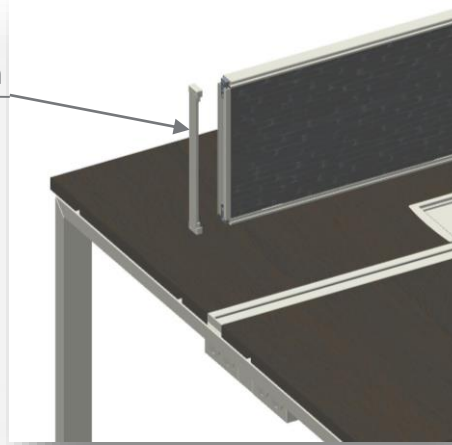
## Features :-

1. Single Frame



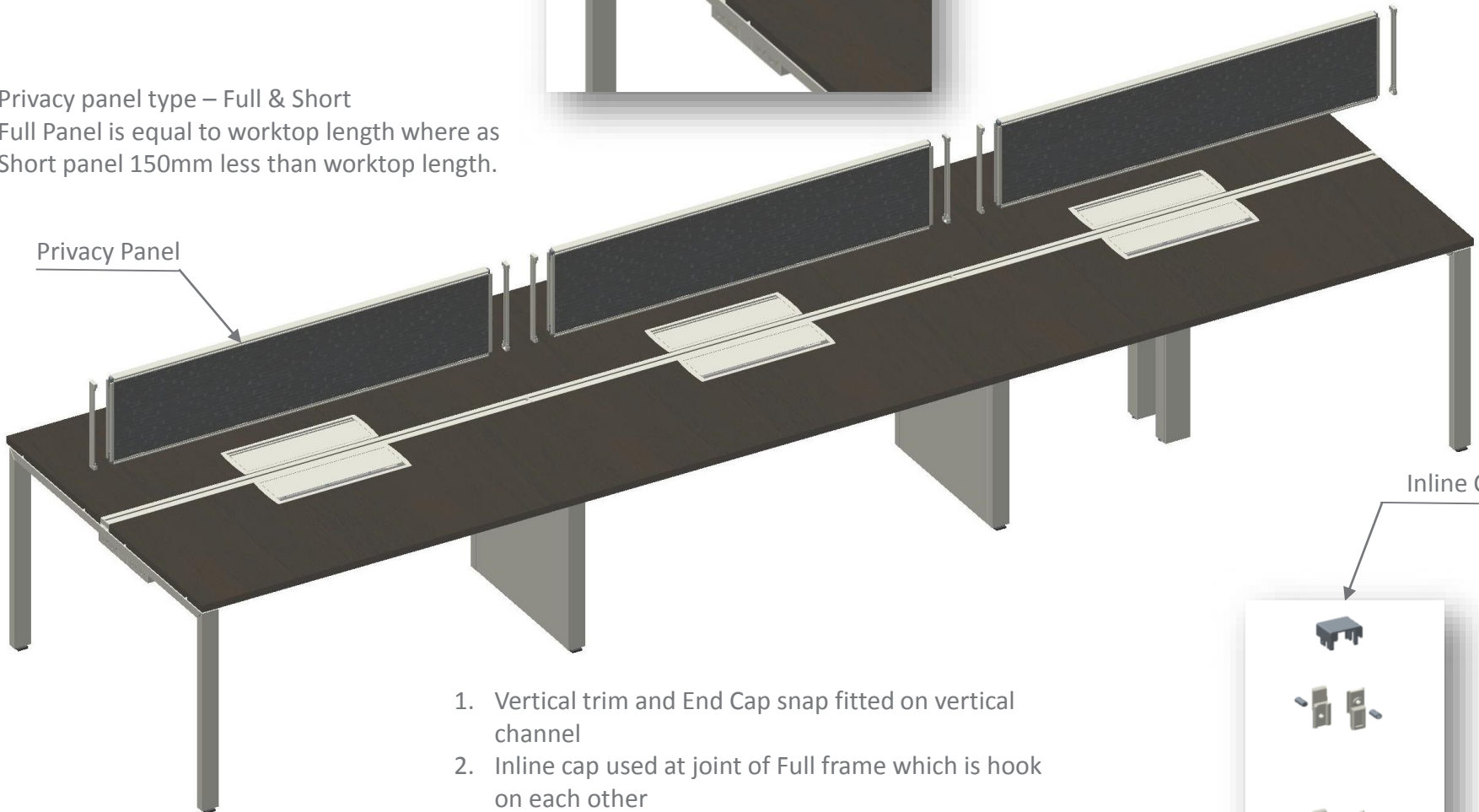
1. Align frame and Mid Beam Holes
2. M6x50 screw fixed with frame from bottom.
3. Tighten the frame with M6x50 screw & washer below worktop.

Vertical Trim

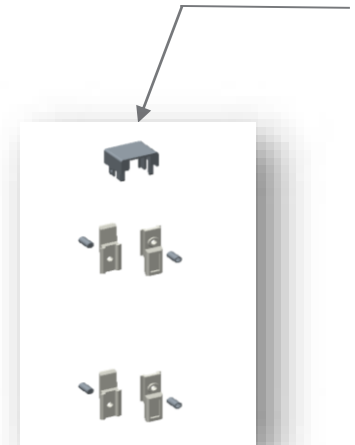


1. Privacy panel type – Full & Short
2. Full Panel is equal to worktop length where as Short panel 150mm less than worktop length.

Privacy Panel

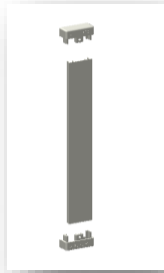


Inline Cap



1. Vertical trim and End Cap snap fitted on vertical channel
2. Inline cap used at joint of Full frame which is hook on each other
3. Vertical trim and Inline cap are separately bill.

**Note :- Fix Privacy panel before fixing modesty**



Vertical Trim Assembly



Inline Cap Assembly

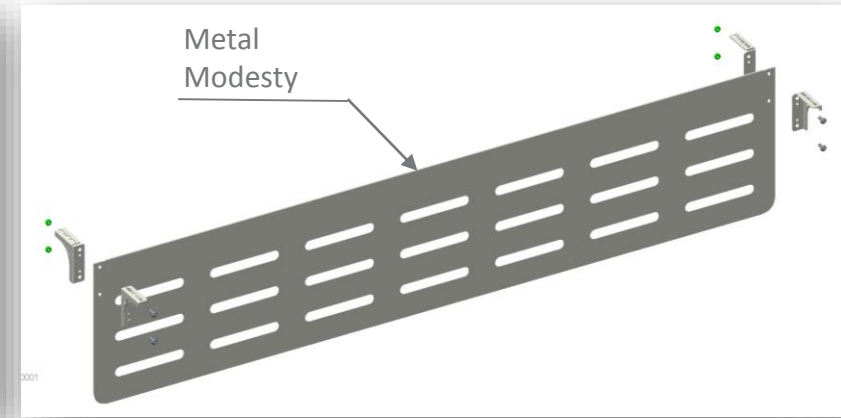
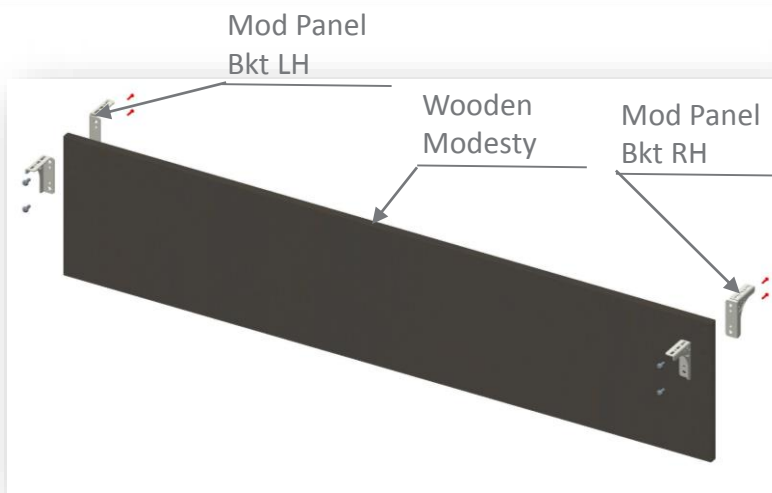
## Short Frame

1. Match Frame and Mid beam holes
2. Put M6x50 screw with washer from bottom side of Mid Beam and screw
3. Put vertical trim and End cap

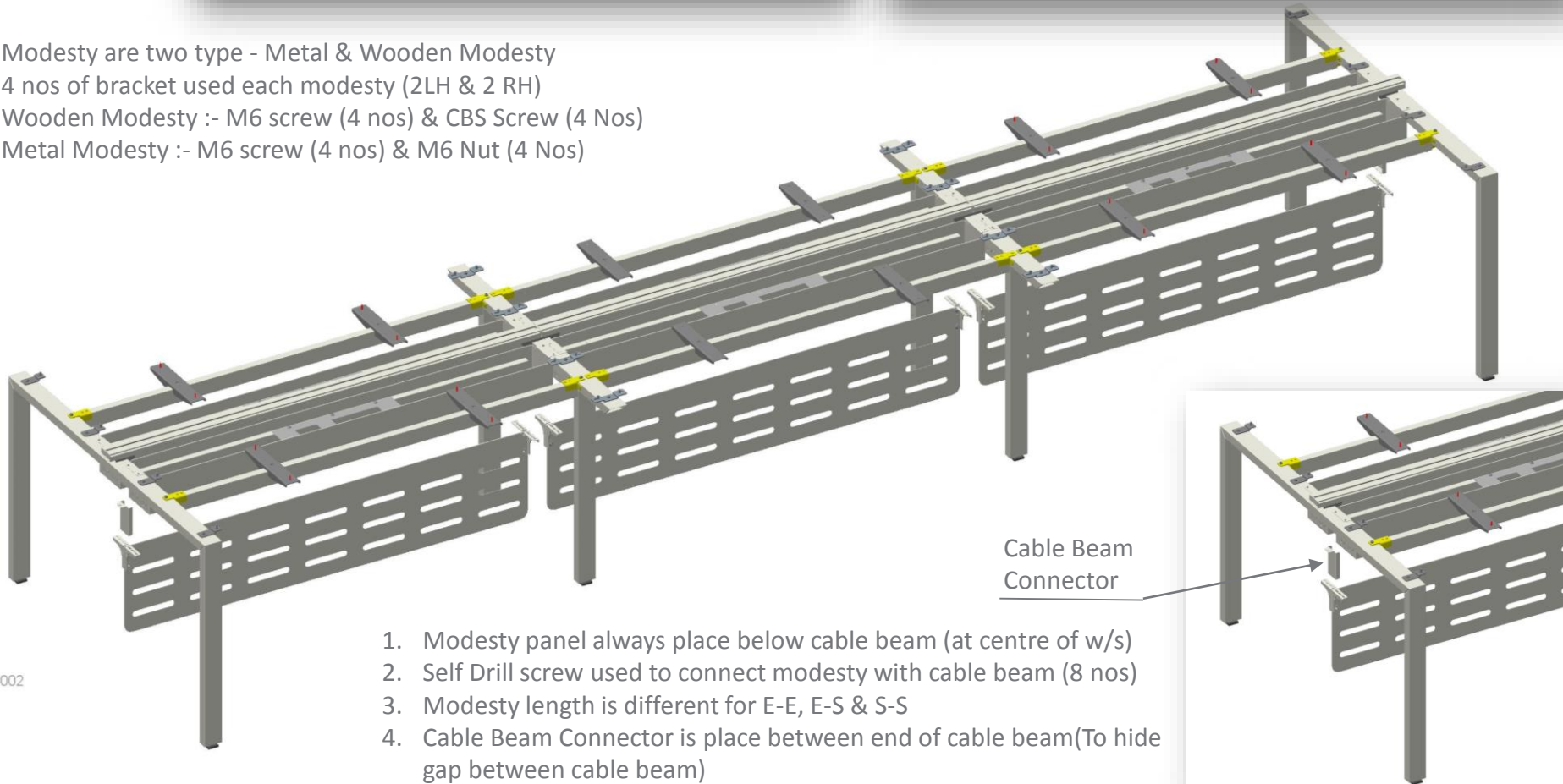
## Full Frame

1. Match Frame and Mid beam holes
2. Put M6x50 screw with washer from bottom side of Mid Beam and screw
3. Put vertical trim and End cap at End only
4. Screw connecting bracket (2nos) at other end which is bill with inline cap
5. Other Connecting bracket screw on other frame and hook the frame
6. Then put inline cap

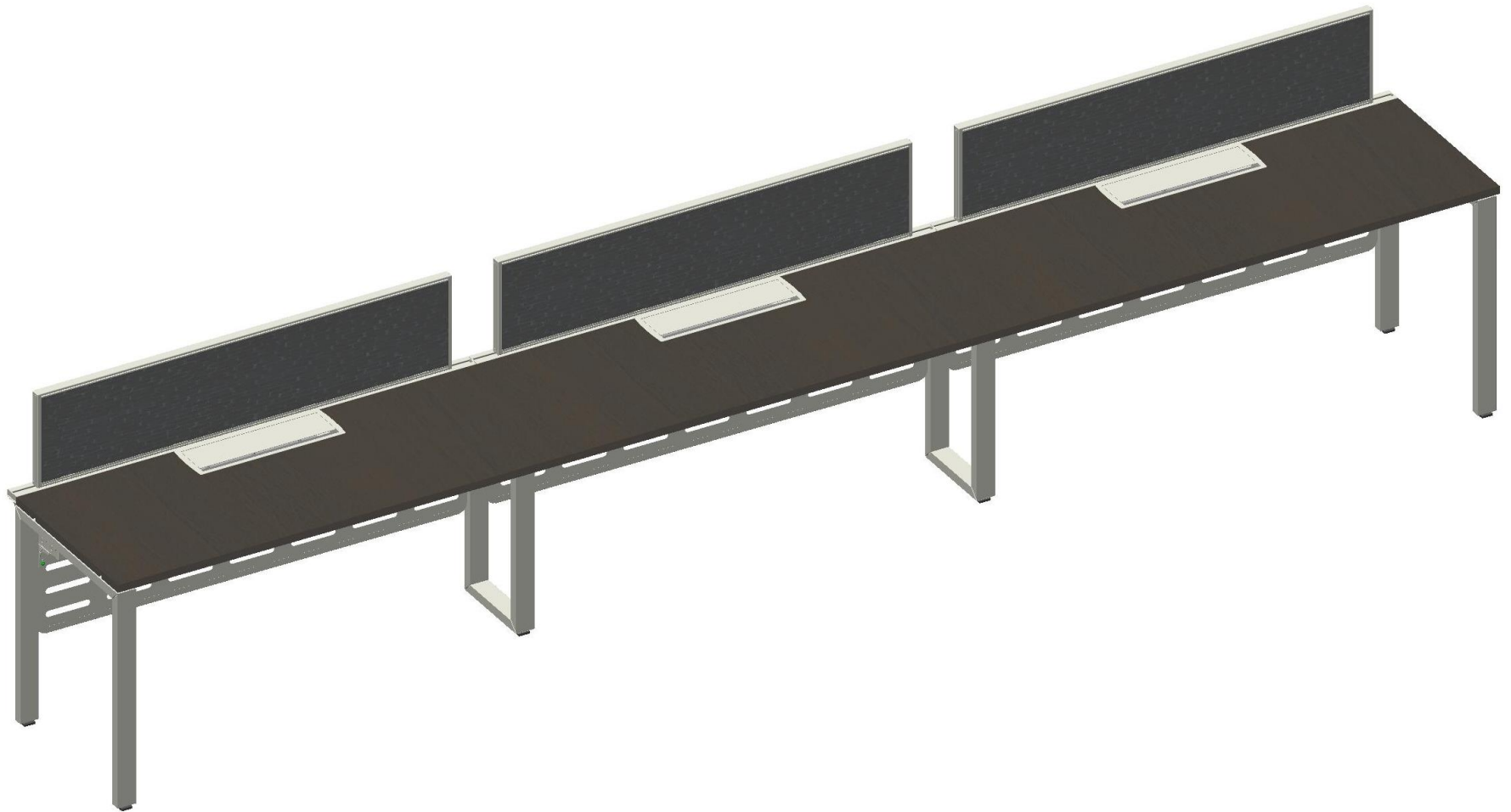
# Modesty Panel Assembly



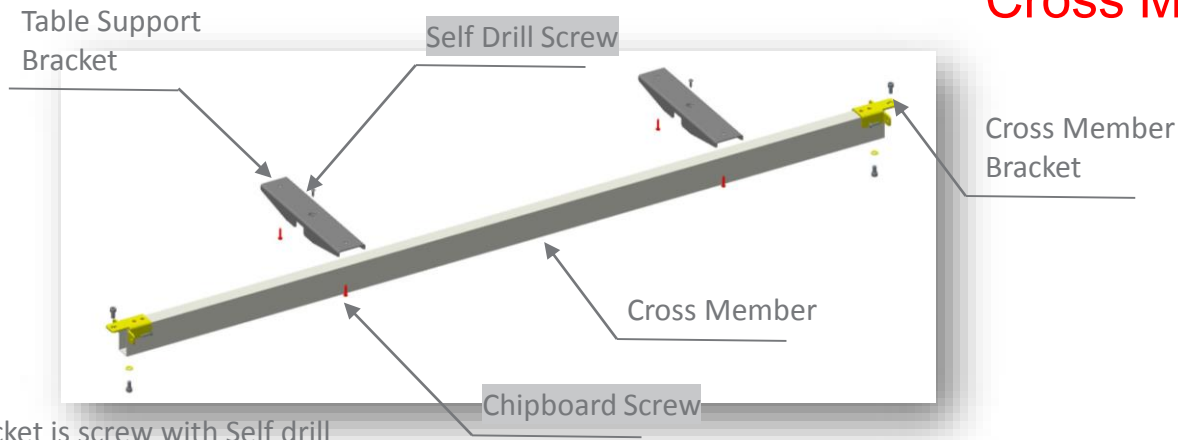
1. Modesty are two type - Metal & Wooden Modesty
2. 4 nos of bracket used each modesty (2LH & 2 RH)
3. Wooden Modesty :- M6 screw (4 nos) & CBS Screw (4 Nos)
4. Metal Modesty :- M6 screw (4 nos) & M6 Nut (4 Nos)



1. Modesty panel always place below cable beam (at centre of w/s)
2. Self Drill screw used to connect modesty with cable beam (8 nos)
3. Modesty length is different for E-E, E-S & S-S
4. Cable Beam Connector is place between end of cable beam (To hide gap between cable beam)

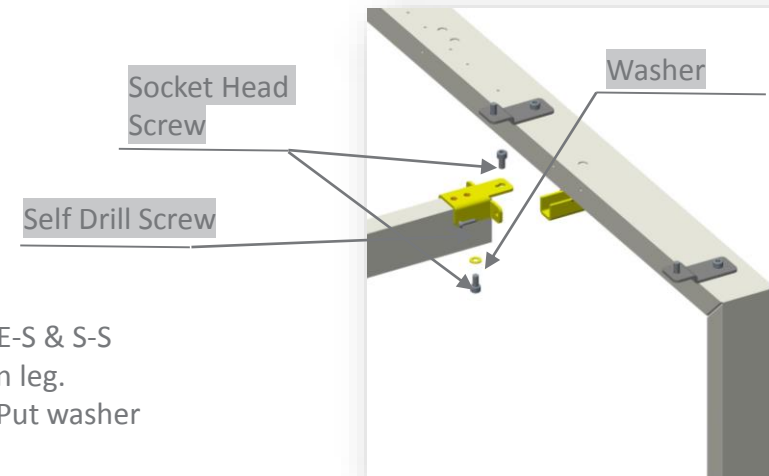
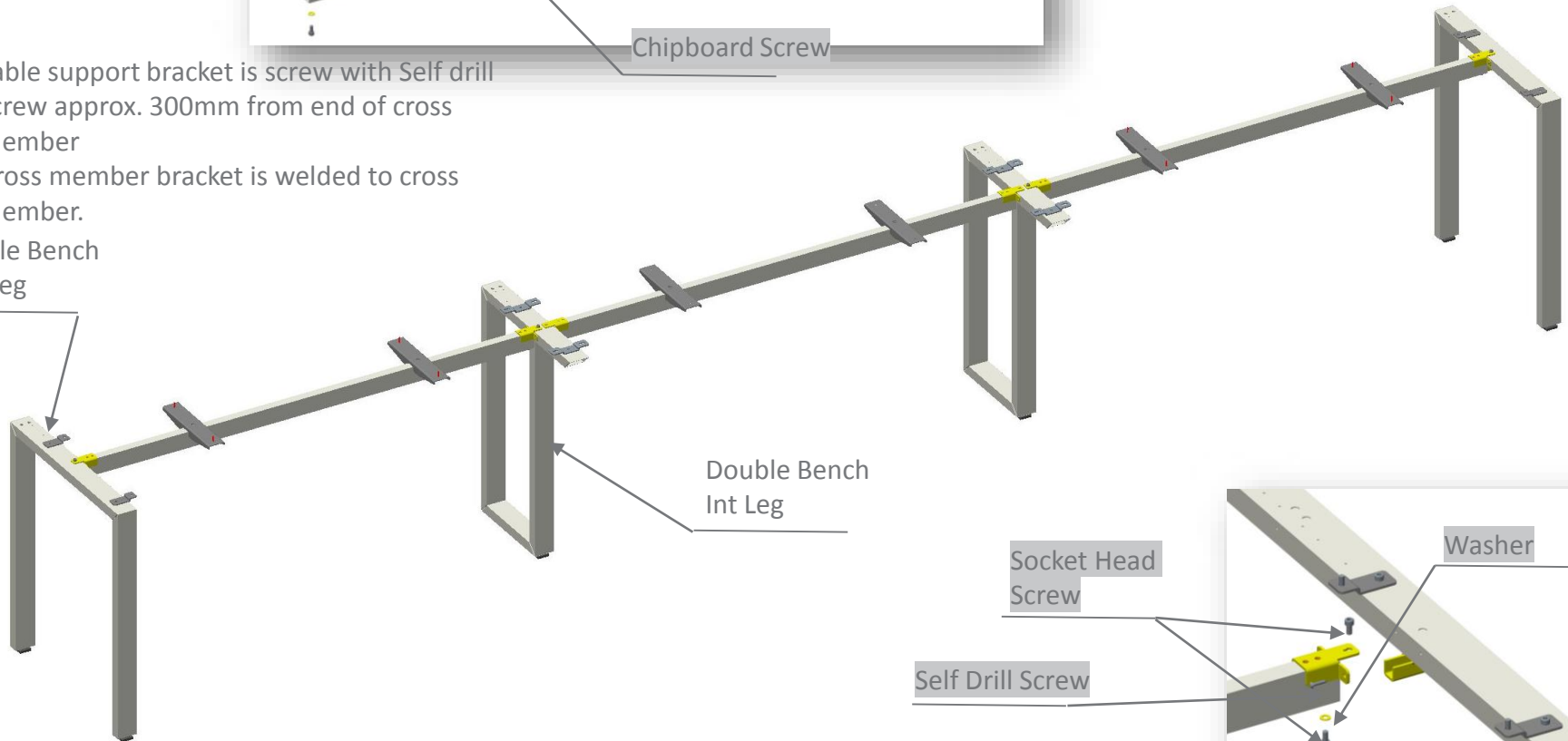


# Cross Member Assembly



1. Table support bracket is screw with Self drill screw approx. 300mm from end of cross member
2. Cross member bracket is welded to cross member.

Double Bench  
End Leg

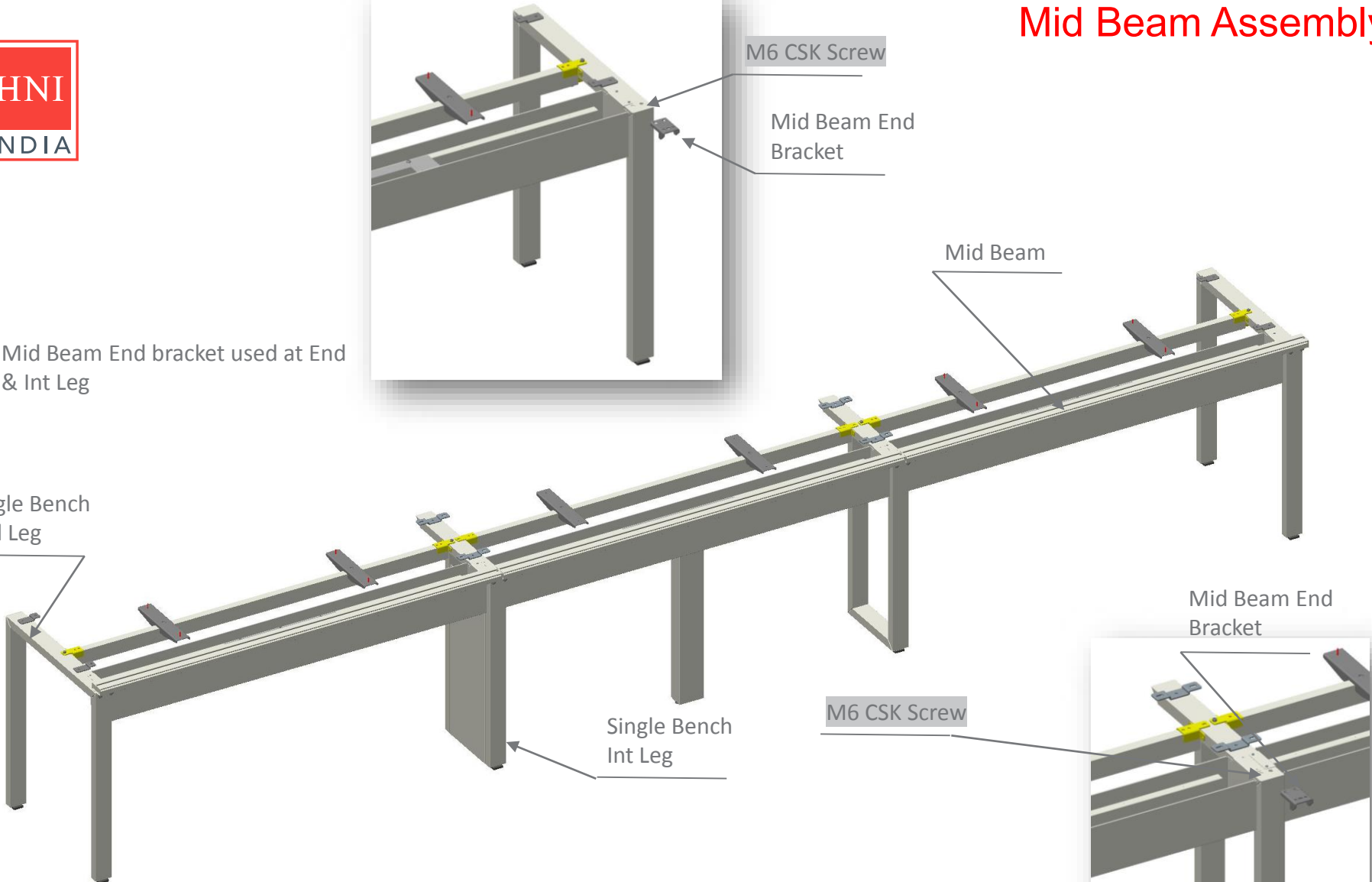


1. Cross member length is different for E-E, E-S & S-S
2. Cross member insert in welded bracket on leg.
3. Screw cross member at top and bottom (Put washer while screwing bottom screw)

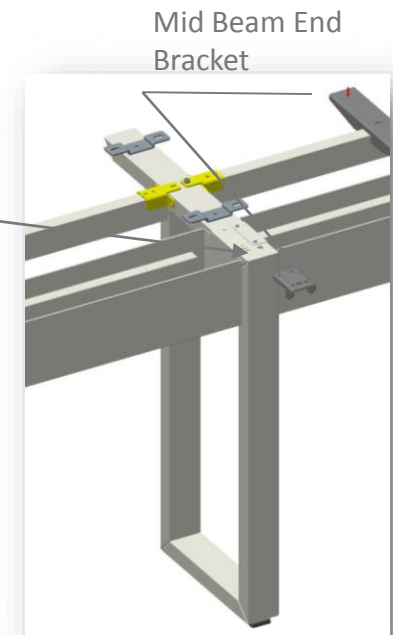


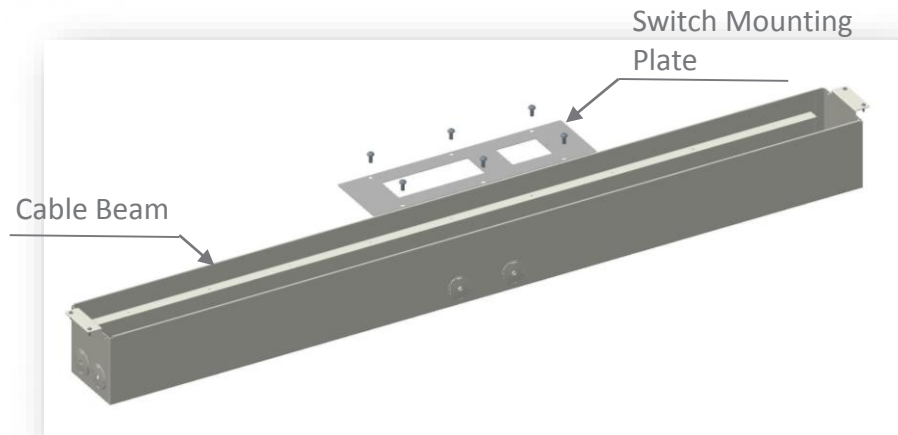
1. Mid Beam End bracket used at End & Int Leg

Single Bench  
End Leg

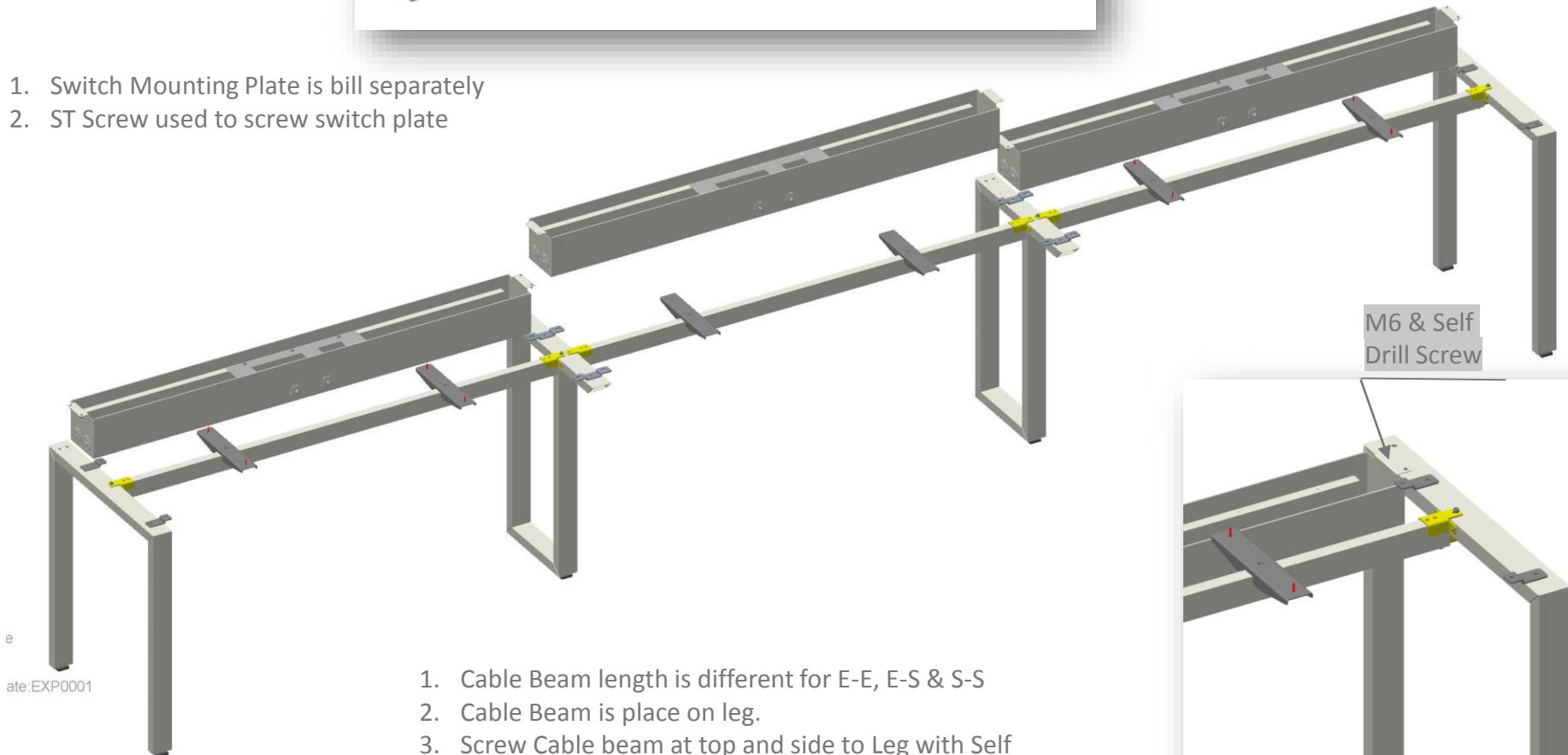


1. Mid Beam End Bracket is Mounted on End Leg and Int Leg
2. Used M6 Pan Head CSK screw
3. Then Mid Beam Screw on Mid Beam Brackets

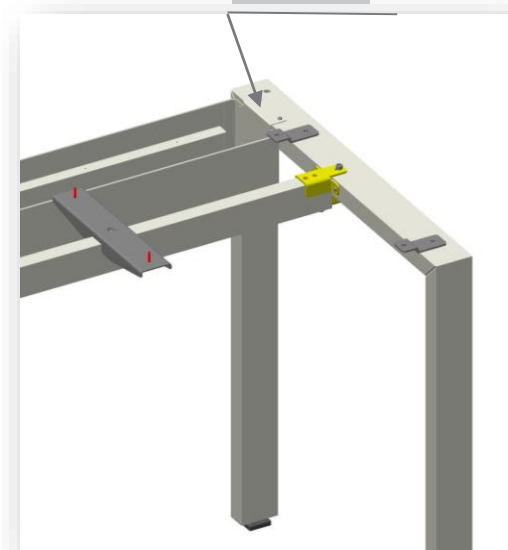




1. Switch Mounting Plate is bill separately
2. ST Screw used to screw switch plate



M6 & Self Drill Screw



1. Cable Beam length is different for E-E, E-S & S-S
2. Cable Beam is place on leg.
3. Screw Cable beam at top and side to Leg with Self Drill Screw
4. Per w/s independent cable beam required

Vertical Duct Cover

Vertical Duct

1. Vertical Duct is place below cable beam.
2. Vertical Duct & Vertical Duct Cover are two separate component (both bill separately)

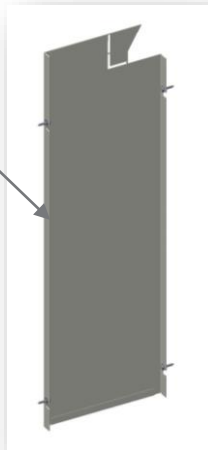
ert Mode

plode State:EXP0001

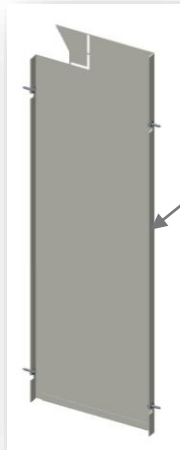
Pan Head ST Screw

1. Pan head ST screw used to fixed Vertical duct to cable beam.
2. Total 3 no of position to place vertical duct – 1 nos at centre, 1 nos at left and 1 nos at right of cable beam.

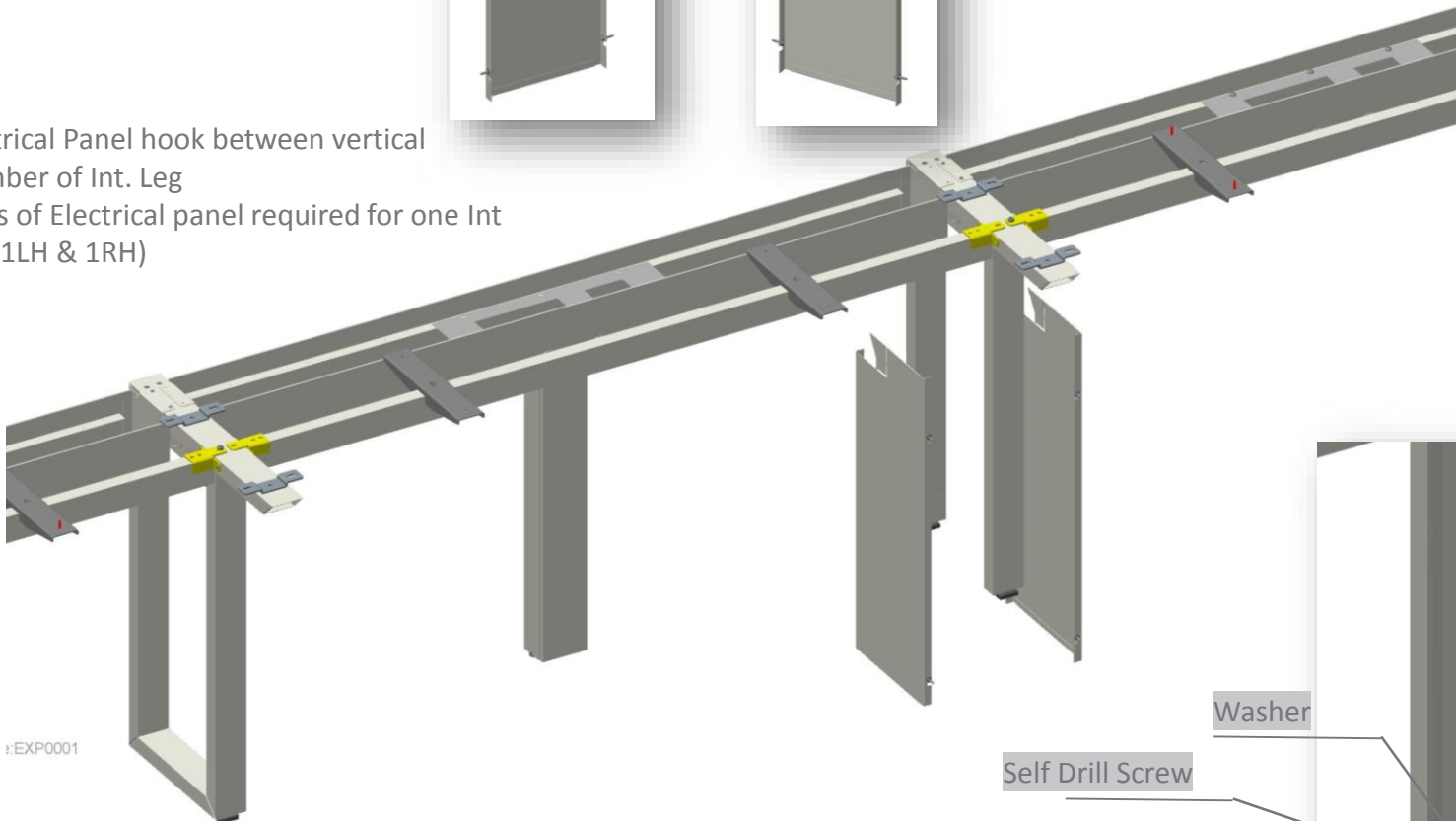
Electrical  
Panel LH



Electrical  
Panel RH



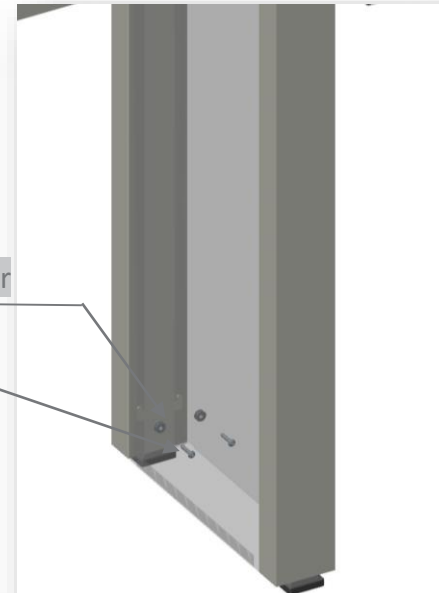
1. Electrical Panel hook between vertical member of Int. Leg
2. 2 nos of Electrical panel required for one Int Leg (1LH & 1RH)



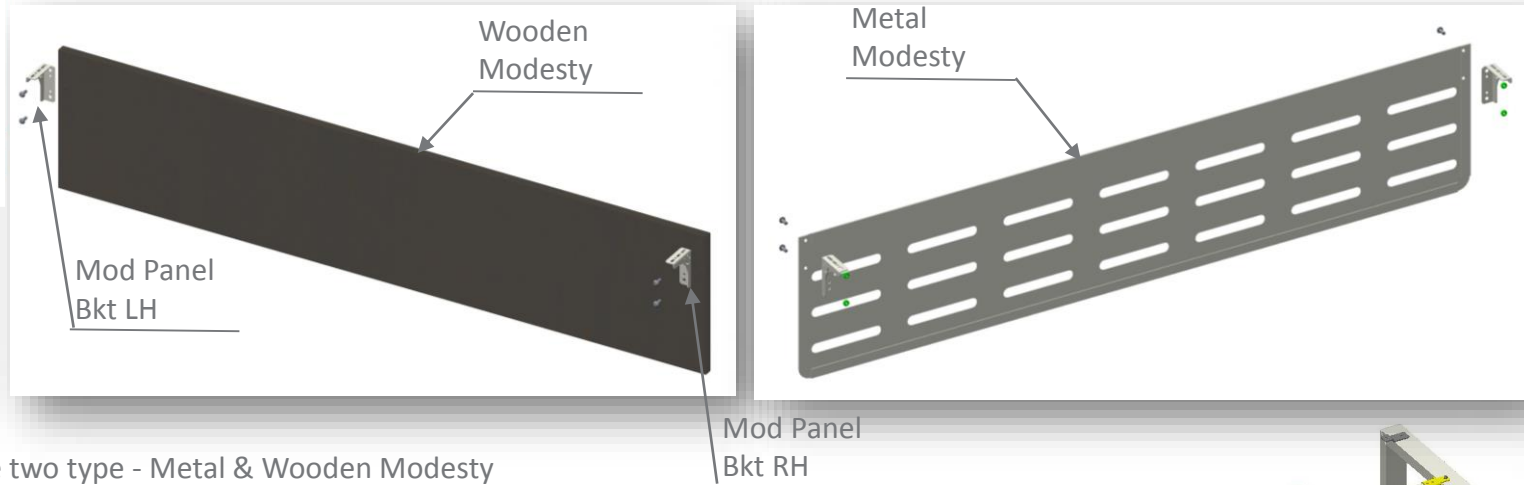
EXP0001

Washer

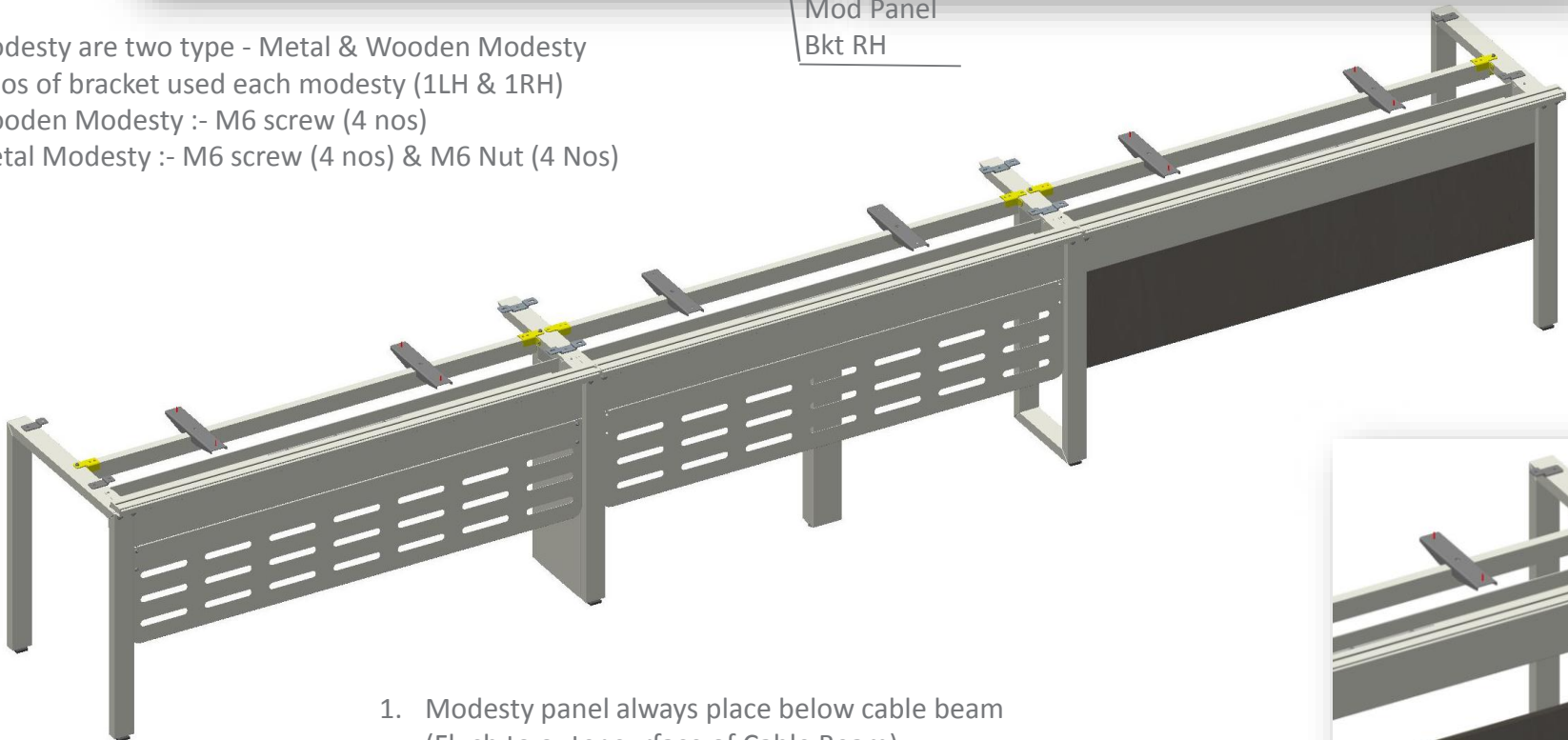
Self Drill Screw



1. Self Drill screw and washer used to fixed electrical panel to int leg.
2. Total 8 nos of screw and washer used.

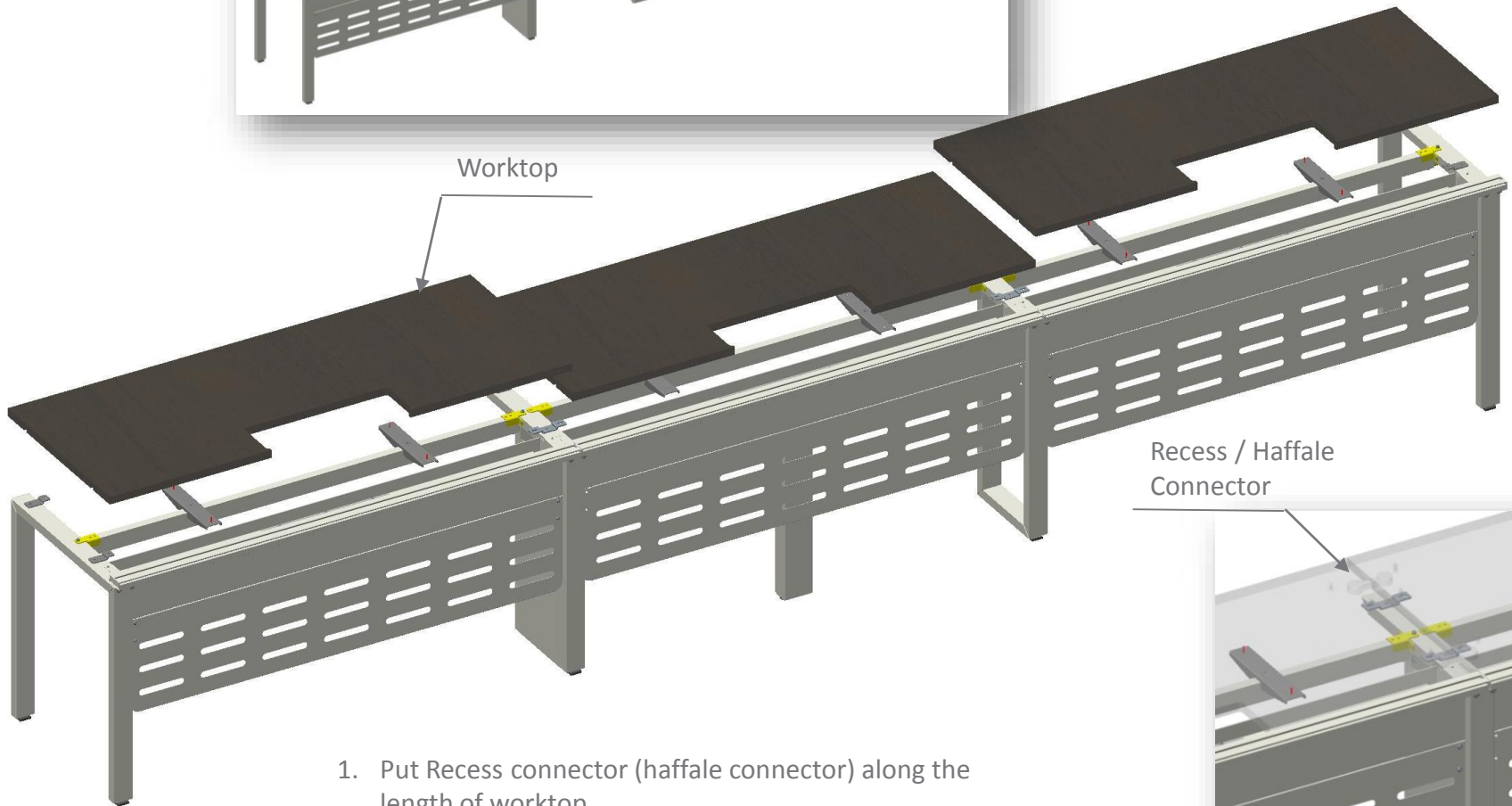
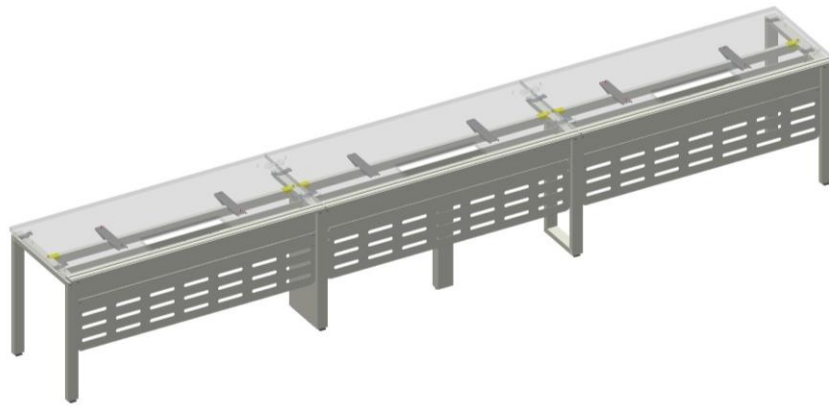


1. Modesty are two type - Metal & Wooden Modesty
2. 2 nos of bracket used each modesty (1LH & 1RH)
3. Wooden Modesty :- M6 screw (4 nos)
4. Metal Modesty :- M6 screw (4 nos) & M6 Nut (4 Nos)

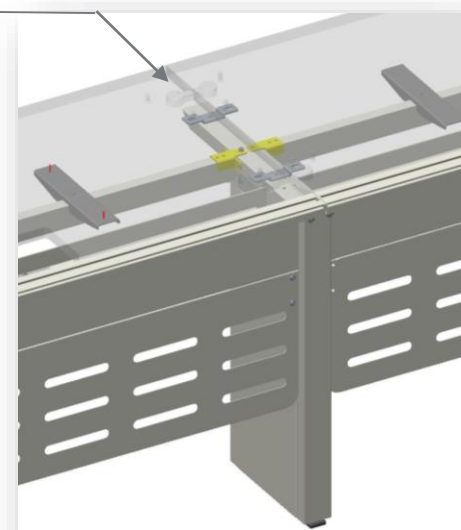


1. Modesty panel always place below cable beam  
(Flush to outer surface of Cable Beam)
2. Self Drill screw used to connect modesty with cable beam (4 nos)
3. Modesty length is different for E-E, E-S & S-S





Recess / Haffale  
Connector



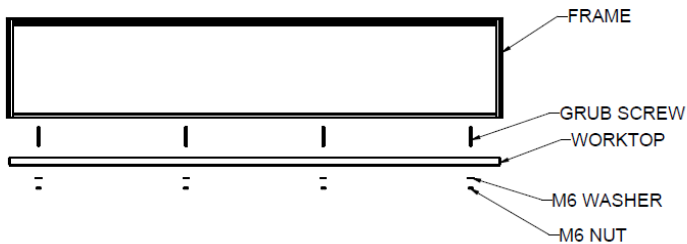
1. Put Recess connector (haffale connector) along the length of worktop.
2. While putting connector create access below table to fixed connectors
3. After fixing connector align worktop as per required position and screw





Top Rail is used to hang Acc.

1. Separate acc. Rail is not available.
2. Glass screen is not available
3. Panels are 25mm solid
4. Full frame can be connect to each other
5. Frame will be Mid Beam mounted



1. Align frame and Mid Beam Holes
2. M6x50 screw fixed with frame from bottom.
3. Tighten the frame with M6x50 screw & washer below worktop.

## Finish:-

Fabric / Magnetic pinup  
Soft Pinup

## Frame Heights :-

1. 305mm
2. 455mm (not for full Glass)

## W/s Heights :-

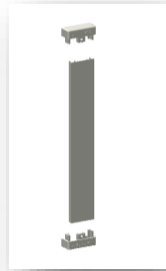
1. 1050mm
2. 1200mm

## Frame Types :-

1. Full Frame :- Entire length of worktop
2. Short Frame :- 150mm less than worktop

## Features :-

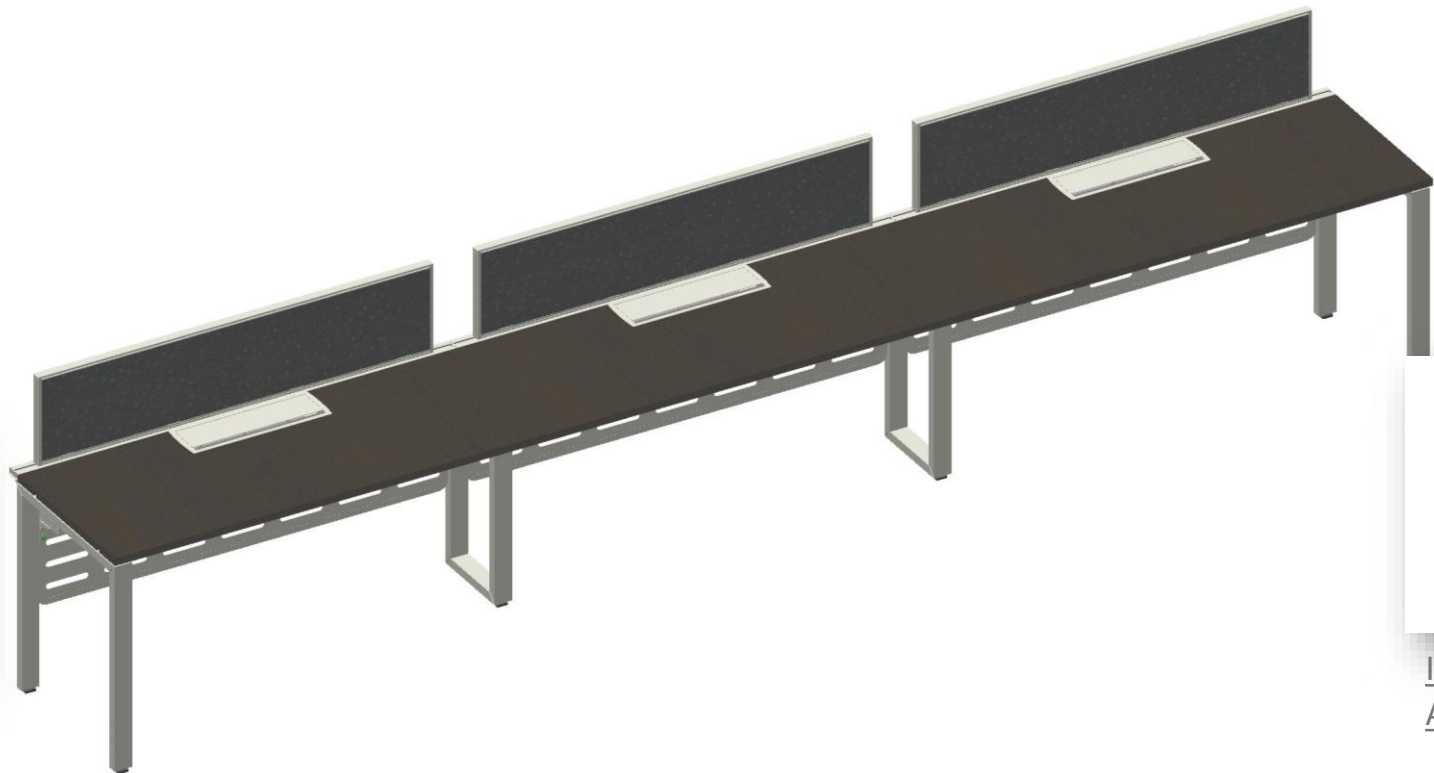
1. Single Frame



Vertical Trim Assembly

## Short Frame

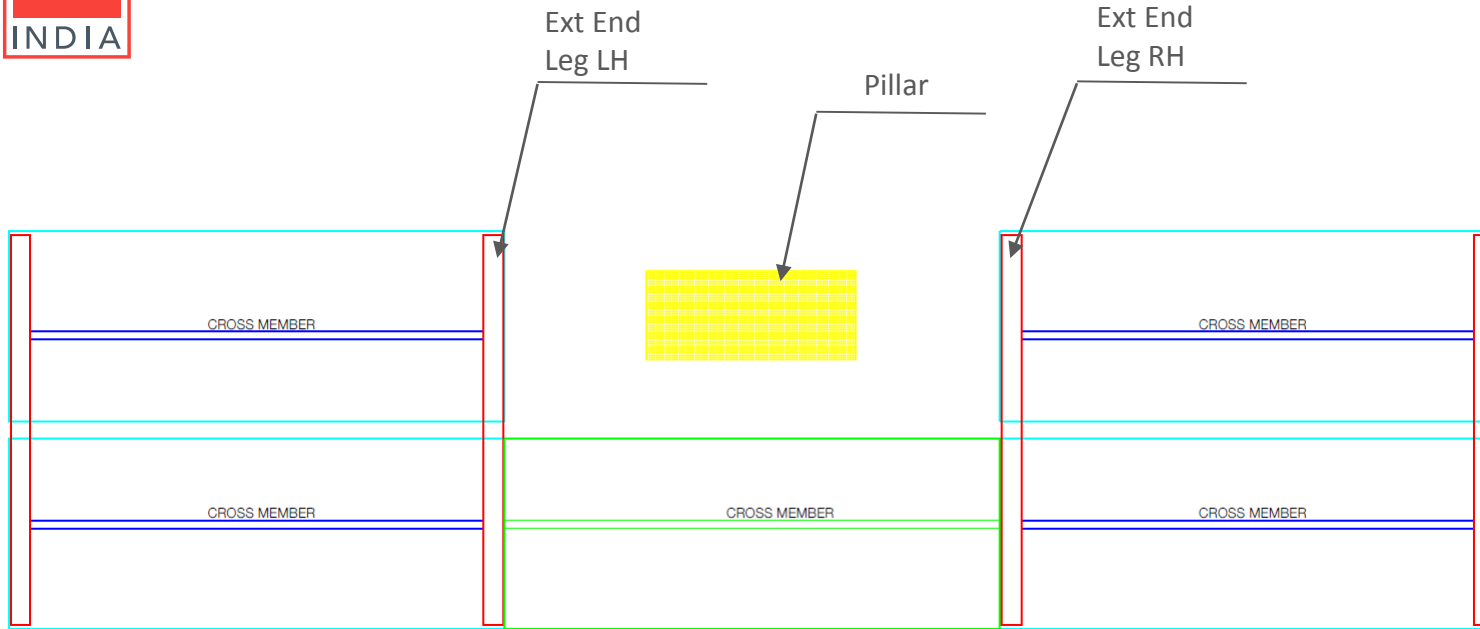
1. Match Frame and Mid beam holes
2. Put M6x50 screw with washer from bottom side of Mid Beam and screw
3. Put vertical trim and End cap



Inline Cap Assembly

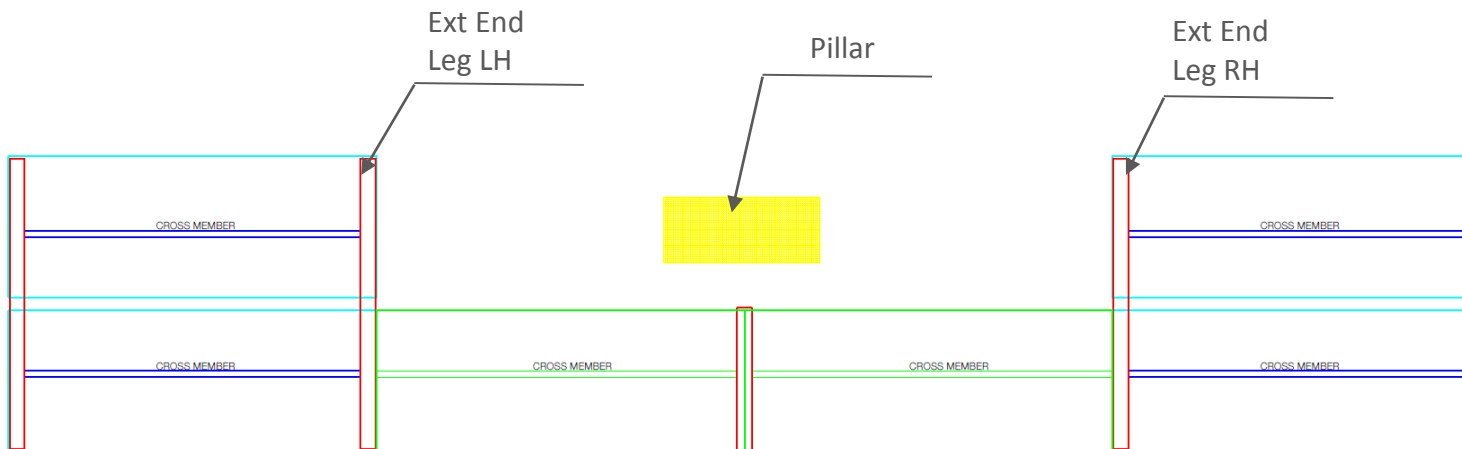
## Full Frame

1. Match Frame and Mid beam holes
2. Put M6x50 screw with washer from bottom side of Mid Beam and screw
3. Put vertical trim and End cap at End only
4. Screw connecting bracket (2nos) at other end which is bill with inline cap
5. Other Connecting bracket screw on other frame and hook the frame
6. Then put inline cap



## Extended Components

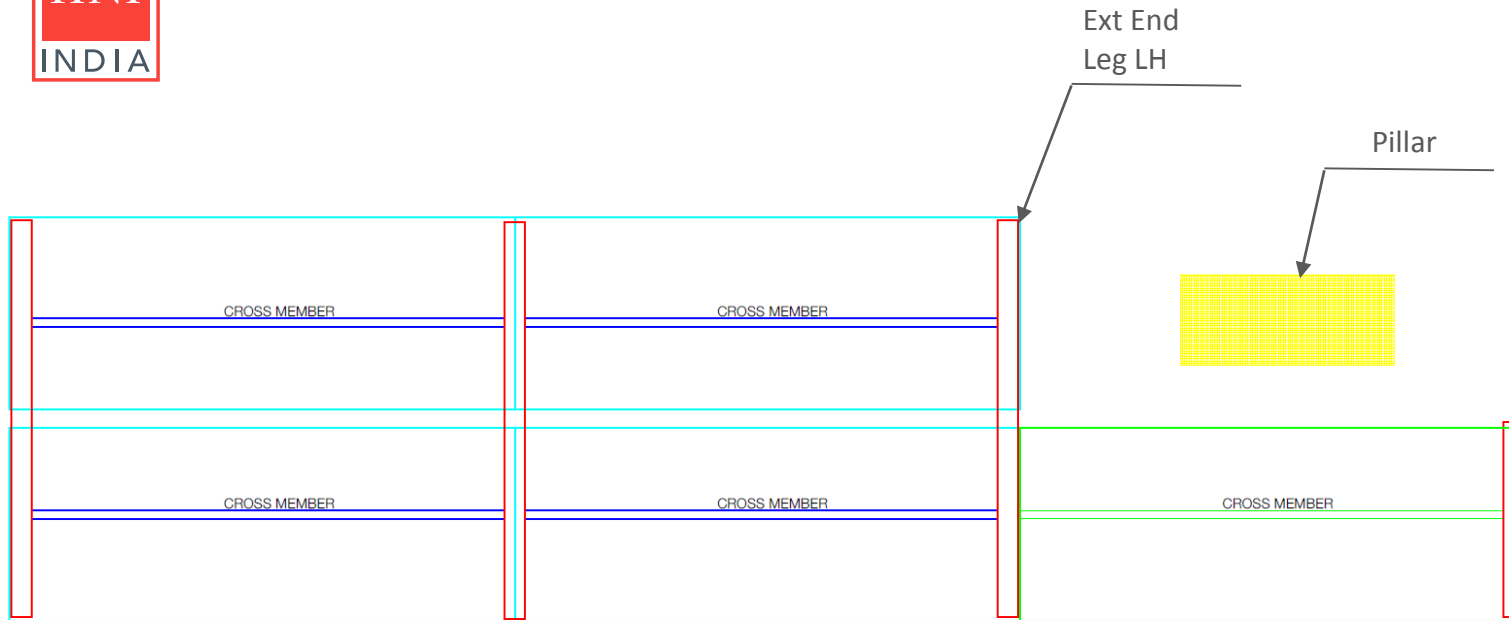
1. Ext Cross Member Typ-1
2. Ext Cable Beam Typ-1
3. Ext Modesty Typ-1



## Extended Components

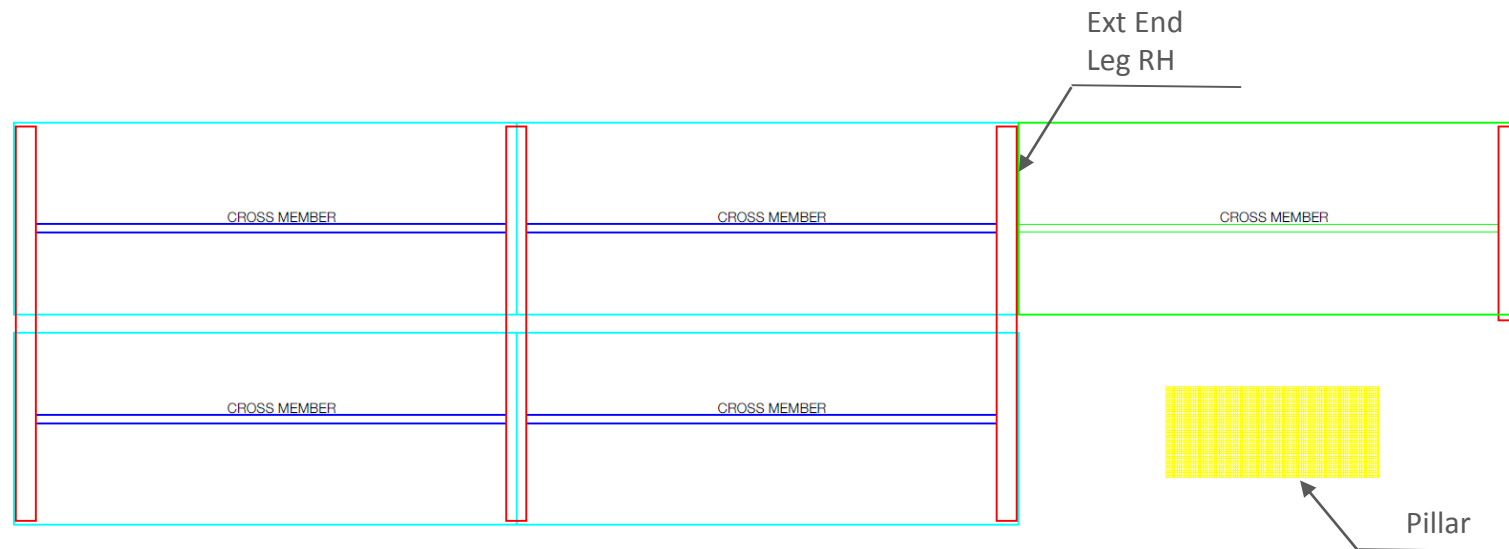
1. Ext Cross Member Typ-2
2. Ext Cable Beam Typ-2
3. Ext Modesty Typ-2

# Pillar Case Fixing Details



## Extended Components

1. Ext Cross Member Typ-3
2. Ext Cable Beam Typ-3
3. Ext Modesty Typ-3



## Extended Components

1. Ext Cross Member Typ-3
2. Ext Cable Beam Typ-3
3. Ext Modesty Typ-3

# Double Bench Leg & Modesty



Reg. Leg Open



Reg. Leg Close



Curve Leg



A-Leg



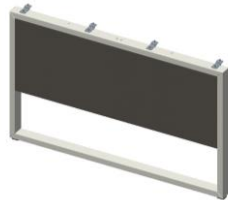
Mini-Tria Leg  
Open



Mini-Tria Leg  
Closed



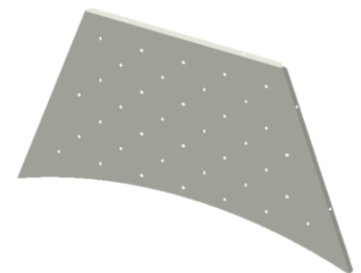
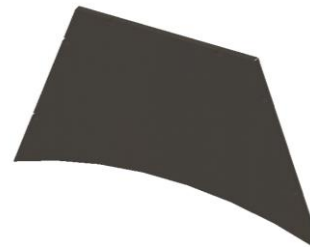
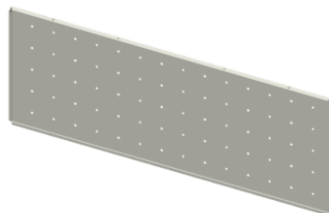
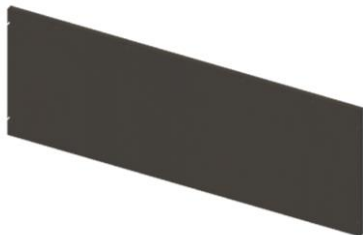
Leg With Modesty



DB Int Leg



Leg Modesty





SB End Leg

Leg With Modesty

SB Int Leg

Leg Modesty

Reg. Leg Open



Reg. Leg Close



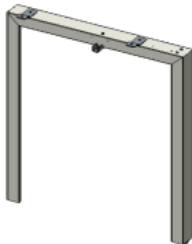
Curve Leg



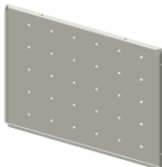
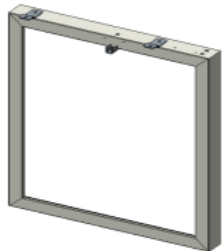
A-Leg



Mini-Tria Leg  
Open

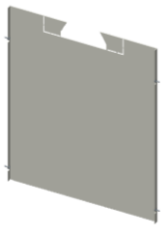


Mini-Tria Leg  
Closed





Ele Panel DB



Ele Panel SB



Switch Plate



Switch Plate Full



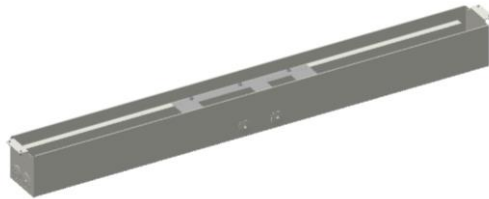
Vertical Duct



Vertical Duct  
Cover



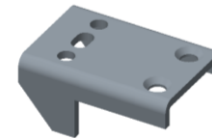
Cable Beam



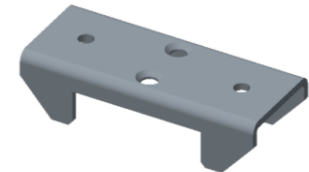
Mid Beam



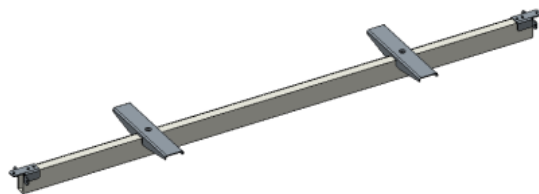
Mid Beam End  
Bracket



Mid Beam SH  
Bracket



Cross Member



Cable Beam End  
Connector



Cable Beam End  
Connector (Mini-Tria)



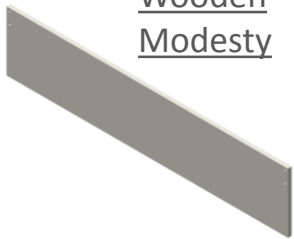
Modesty Panel  
Bracket LH



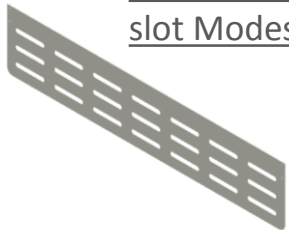
Modesty Panel  
Bracket RH



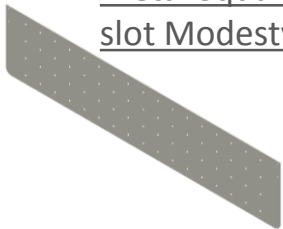
Wooden  
Modesty



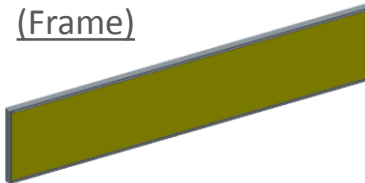
Metal Oblong  
slot Modesty



Metal Square  
slot Modesty



Privacy Panel  
(Frame)



Privacy Panel  
(Frameless)



Privacy Panel  
(Frameless)



Privacy Panel  
(Glass)



Vertical Trim



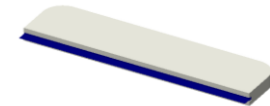
Inline Cap



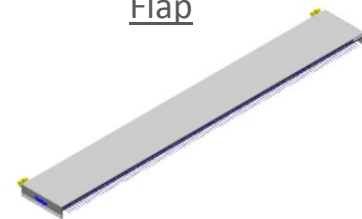
Innofit Flap



Wooden Flap

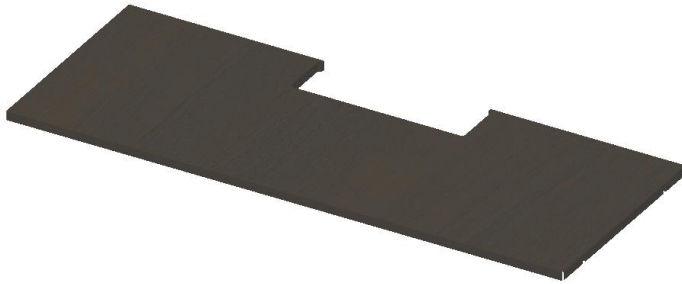


Full Aluminium  
Flap

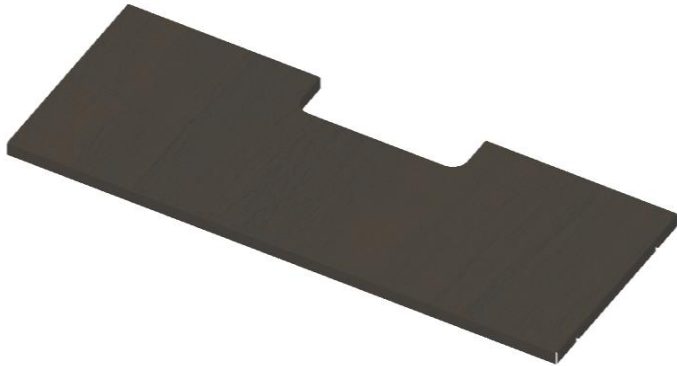


Glass Holder

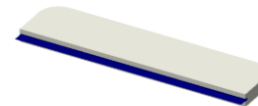




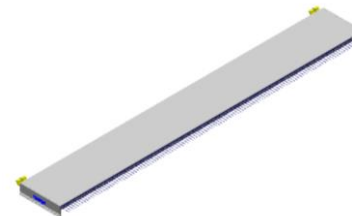
Work top  
(Innofit Flap)



Work top  
(Wooden Flap)



Work top (Full  
Aluminium Flap)



Note: 1) For disassembly follow the instructions in reverse chronological order.  
2) No special tooling is required, use standard tools like measuring tape/screwdriver/Allen key.

CC:Head (Mfg)	Head(Prod )	All Cad
Head( Tech)	Head(DND )	All Projects
Head(Mtrls)	Head(QAD)	
	TI(Plg )	

IMS/F/DE/16/0